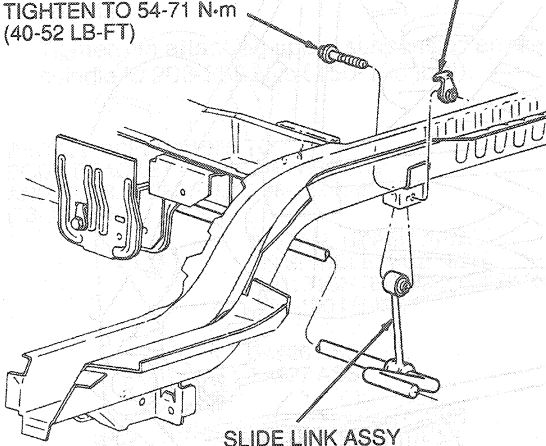


## REMOVAL AND INSTALLATION (Continued)

3. Install stabilizer bar and link assemblies on vehicle. Attach link assemblies to body brackets with two new bolts and nuts. Tighten bolts to 54-71 N·m (40-52 lb-ft).

INSTALL NEW BOLT  
TIGHTEN TO 54-71 N·m  
(40-52 LB-FT)

INSTALL NEW NUT

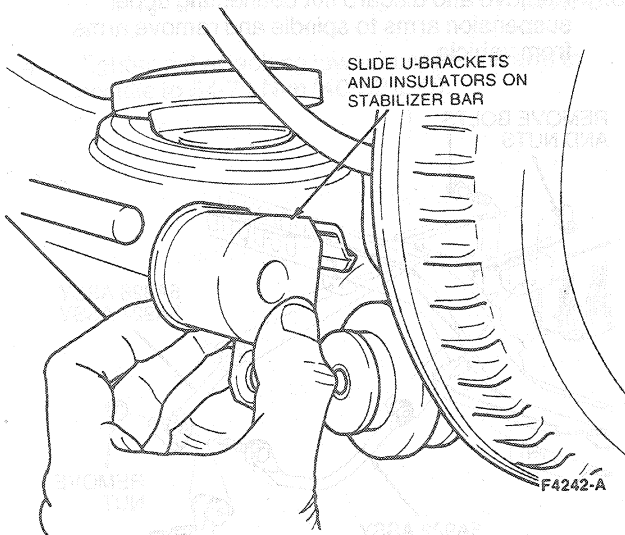


SLIDE LINK ASSY  
ON STABILIZER BAR  
AND POSITION IN  
BODY BRACKET

F4241-B

**NOTE:** If the rear stabilizer bar insulators are reinstalled, clean the insulator inside diameter with a bottle brush to remove any dirt or paint build-up. Lubricate the insulators using Ford Rubber Insulator Lubricant E25Y-19553-A (ESF-M99B112-A) or equivalent.

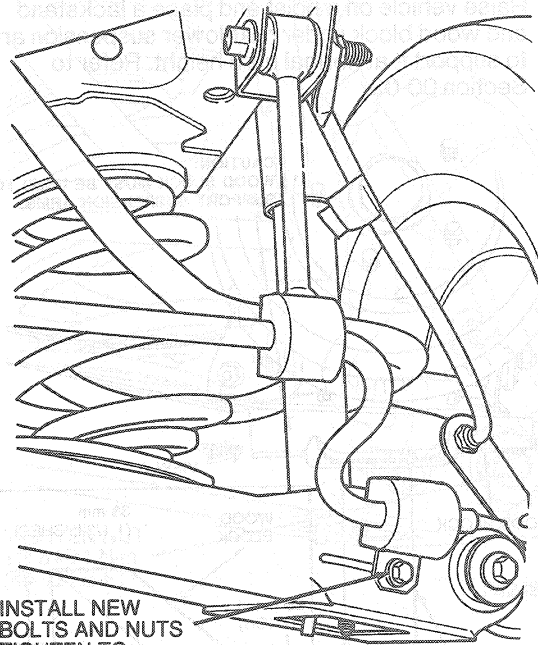
4. Slide U-brackets and insulators on both ends of stabilizer bar.



SLIDE U-BRACKETS  
AND INSULATORS ON  
STABILIZER BAR

F4242-A

5. Position U-brackets on lower suspension arms and install two new bolts and nuts. Tighten bolts to 30-40 N·m (23-30 lb-ft).



INSTALL NEW  
BOLTS AND NUTS  
TIGHTEN TO  
30-40 N·m  
(23-30 LB-FT)

F4243-C