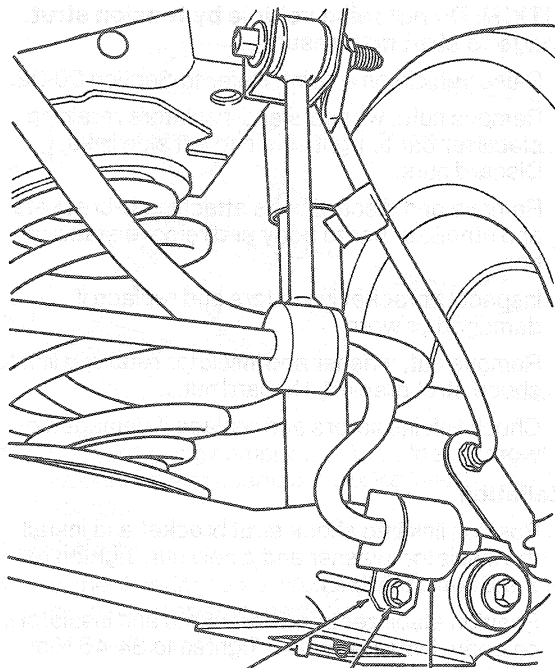


## REMOVAL AND INSTALLATION (Continued)

3. Remove and discard two bolts and nuts retaining U-brackets and insulators to lower suspension arms.



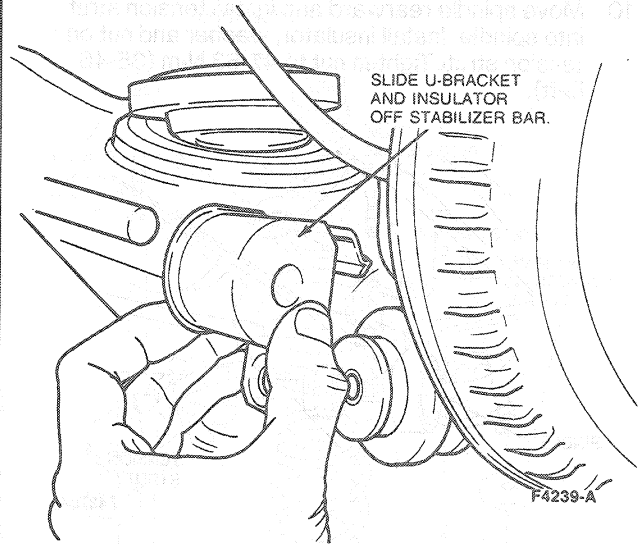
U-BRACKET  
5486

REMOVE BOLT  
AND NUT

INSULATOR  
4A037

F4238-C

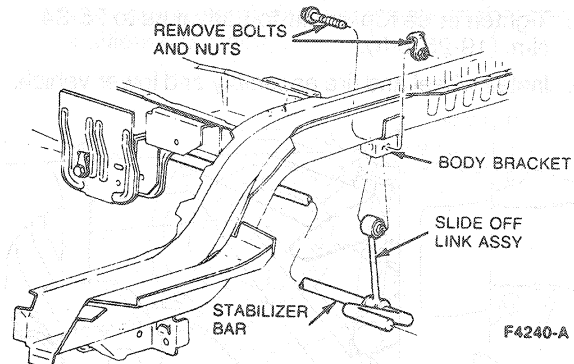
4. Clean stabilizer bar of dirt and other contamination and slide U-bracket and insulator off of stabilizer bar. Separate U-bracket from insulator and inspect insulator. Replace insulator if damaged or worn.



SLIDE U-BRACKET  
AND INSULATOR  
OFF STABILIZER BAR.

F4239-A

5. Remove and discard two bolts and nuts attaching link assemblies to body brackets.
6. Remove stabilizer bar and link assemblies from vehicle.
7. Slide link assemblies off of stabilizer bar. Inspect link assemblies and replace if damaged or worn.



REMOVE BOLTS  
AND NUTS

BODY BRACKET

SLIDE OFF  
LINK ASSY

STABILIZER  
BAR

F4240-A

## Installation

1. Clean stabilizer bar of dirt and other contamination.

**NOTE:** If the rear stabilizer bar to body link assemblies are being re-used, clean the link lower insulator inside diameter with a bottle brush to remove any dirt or paint build-up. Lubricate the insulator prior to reassembly. **ONLY** use Ford Rubber Insulator Lubricant E25Y-19553-A (ESF-M99B 112-A) or equivalent.

2. Lubricate stabilizer bar from the stabilizer bar end to the link insulator contact area with Ford Rubber Insulator Lubricant E25Y-19553-A (ESF-M99B 112-A) or equivalent and slide on two link assemblies to approximate position.