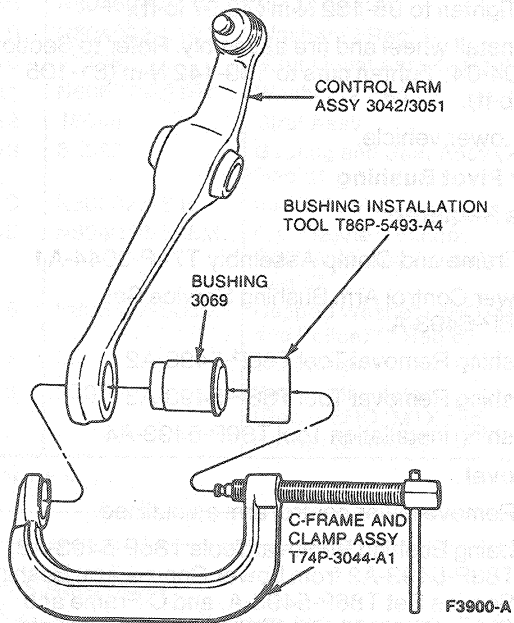


## REMOVAL AND INSTALLATION (Continued)

## Installation

NOTE: Ensure that the bushing flange is at front of the arm.

- Using Bushing Installation Tool T86P-5493-A4 from Lower Control Arm Bushing Service Set T86P-5493-A, and C-Frame and Clamp Assembly T74P-3044-A1, install new bushing in lower control arm by tightening C-clamp slowly until the tool bottoms on arm. Tool sets the bushing to correct installation depth.



- Install lower control arm as outlined.

#### Control Arm-to-Tension Strut Insulator, Lower

**Tools Required:**

- C-Frame and Clamp Assembly T74P-3044-A1
- Lower Control Arm Bushing Service Set T86P-5493-A
- Insulator Installation Tool T86P-5493-A1
- Insulator Installation Tool T86P-5493-A2

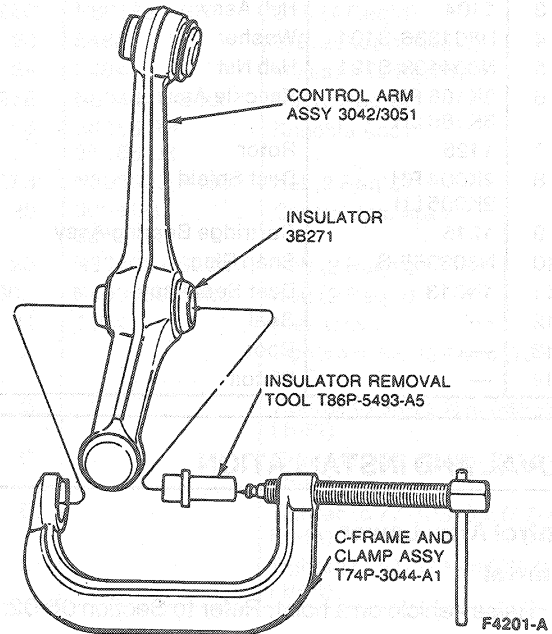
#### Removal

- Remove lower control arm as outlined.

NOTE: C-clamp must be held tight in a bench vise.



- Using Insulator Removal Tool T86P-5493-A5 from Lower Control Arm Bushing Service Set T86P-5493-A, and C-Frame and Clamp Assembly T74P-3044-A1, remove old bushing from control arm.



#### Installation

NOTE: Saturate new bushing and lower arm with vegetable oil such as Mazola® or an equivalent oil. Use only vegetable oil. Any mineral or petroleum based oil or brake fluid will deteriorate the rubber bushing.

- Using Insulator Installation Tools T86P-5493-A1, T86P-5493-A2 from Lower Control Arm Bushing Service Set T86P-5493-A, and C-Frame and Clamp Assembly T74P-3044-A1, install new insulator bushing in lower control arm by tightening the C-clamp very slowly until bushing pops into place.