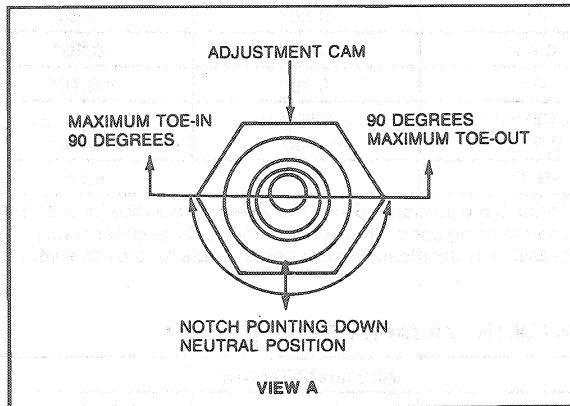
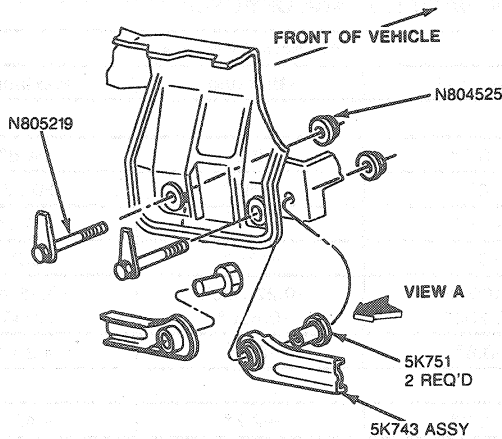


ADJUSTMENTS (Continued)

Toe, Rear

Toe-in and Toe-out can be adjusted when it is determined that the vehicle is not within alignment specification. To adjust the toe of either wheel, loosen the bolt attaching rear control arm to body and rotate alignment cam until the required alignment setting is obtained. Tighten control arm retaining bolt to 54-74 N·m (40-55 lb-ft).

**Wheel Toe, Rear—Individual**

NOTE: If the alignment equipment is Rotunda, computerized 4-wheel alignment system 006-01803 or equivalent, the following method for determining individual rear wheel toe can be used instead of sighting the rear wheels.

Place a ruler on the center of the front wheel and note where the vertical line of light crosses the scale. Do the same for the other side.

The difference between the two readings should not exceed 25.4mm (1 inch).

Wheel Alignment, Rear

1. Place vehicle on alignment rack.
 2. Reset rear toe to nominal specification of +0.06 degrees (+0.031 inch) toe-in for each individual wheel.
 - a. Loosen lower arm pivot nut approximately one turn.
 - b. Adjust camber to -0.90 degrees by rotating cam bolt.
- NOTE: Rim of cams will ride against ribs which are formed in crossmember bracket. The cam is not intended to be turned a full 360 degrees.
- c. Hold cam bolt head in position with a back-up wrench and tighten inner pivot nut to 54-74 N·m (40-55 lb-ft).

CAUTION: Use care when tightening so as not to disturb cam/alignment setting.

SPECIFICATIONS**FRONT WHEEL TURNING ANGLE**

Vehicle	Turning Angle at Outside Wheel with Inside Wheel Turned 20 Degrees
Taurus / Sable	Left Wheel and Right Wheel 18.25°