

## SPECIFICATIONS

## BELT TENSION SPECIFICATIONS

Engine	Belt Type	New Installation	Used Belt Reset	Allowable Minimum
3.0L SHO Engine	Air Conditioning/Generator	980-1180 N 220-265 Lbs	660-850 N 148-192 Lbs	535 N 120 Lbs
3.0L SHO Engine	Power Steering/Water Pump	690-880 N 154-198 Lbs	500-700 N 112-157 Lbs	357 N 80 Lbs

## TORQUE SPECIFICATIONS

Engine	Description	N-m	Lb-Ft
3.0L SHO	Idler Pulley Nut	34-50	25-37
3.8L	Generator Pivot Bolt	40-55	30-41
3.8L	A/C Bracket to Block	40-55	30-41
3.8L	A/C Compressor to Bracket	20-30	15-22
3.8L	Tensioner to Tensioner Bracket	70-95	52-70

## SPECIAL SERVICE TOOLS

## ROTUNDA EQUIPMENT

Model	Description
021-00028-A	Offset Belt Tension Gauge

