

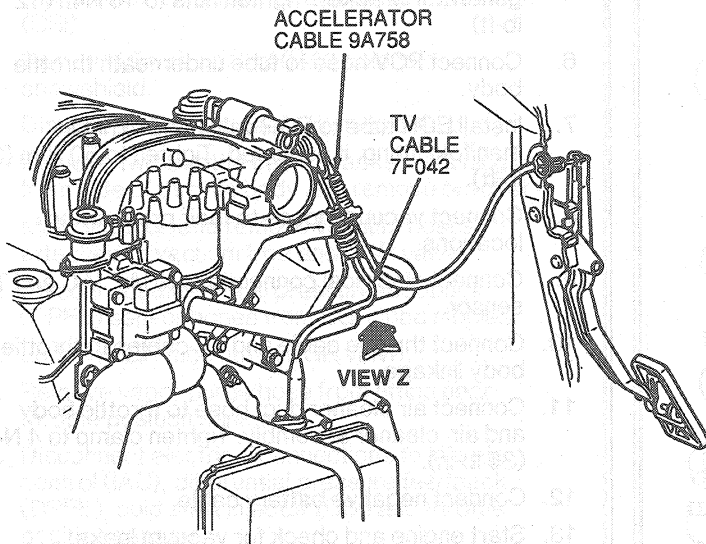
## REMOVAL AND INSTALLATION (Continued)

## Throttle Body (TB)

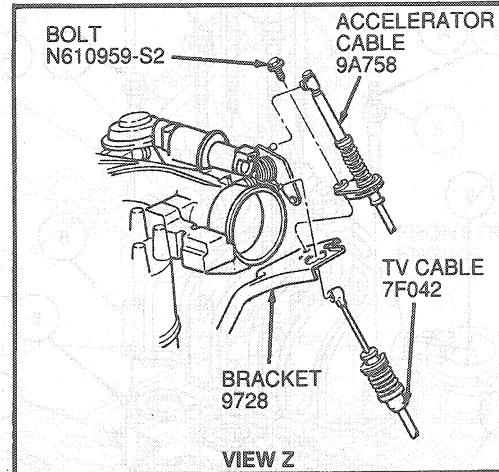
## Unleaded Gasoline Vehicles

## Removal

1. Disconnect negative battery cable.



2. Loosen air cleaner duct hose retaining clamps and remove hose.
3. Remove idle air control (IAC) valve shield.
4. Disconnect throttle cable (9A758) and TV cable from throttle body linkage.



V4720-B

5. Mark location and remove vacuum hoses at vacuum tree.
6. Loosen EGR tube nuts if equipped at EGR valve (9D475) and exhaust manifold fitting. Remove or rotate tube out of the way.
7. Remove PCV hose from tube underneath throttle body.
8. Disconnect electrical connections to IAT, IAG and TP sensors.

9. Remove retaining nuts from generator brace and remove brace.
10. Loosen and remove the six throttle body retaining bolts (note location for installation).
11. Lift and remove throttle body assembly from intake manifold.
12. Discard old intake manifold upper gasket (9H486).