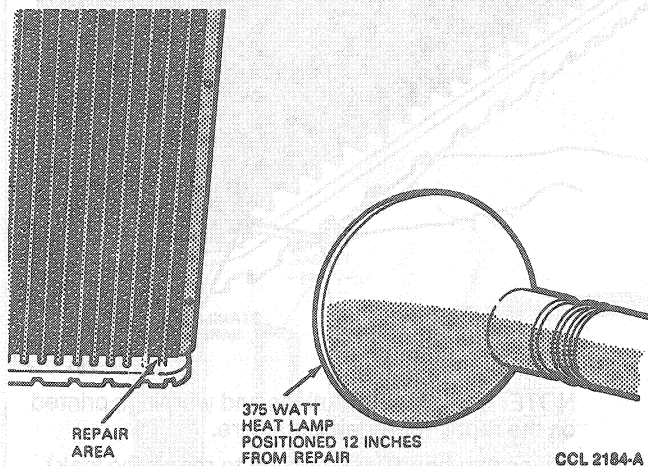
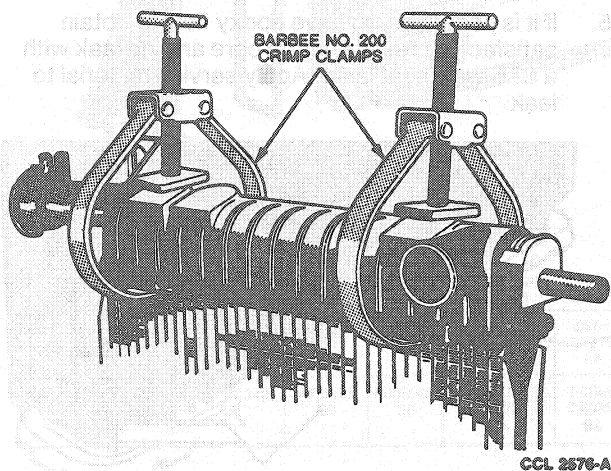


SERVICE PROCEDURES (Continued)

6. Position 375-watt heat lamp 305mm (12 inch) from service area and allow to cure for two hours. Do not position heat lamp closer to service area than 305mm (12 inch). Do not use a heat gun or overheat repair area material.



7. Leak test the serviced area by clamping tank to header with No. 200 Crimp Clamps or equivalent. After a successful leak test, install radiator tank following the procedure for Radiator Tank Installation.



INSPECTION

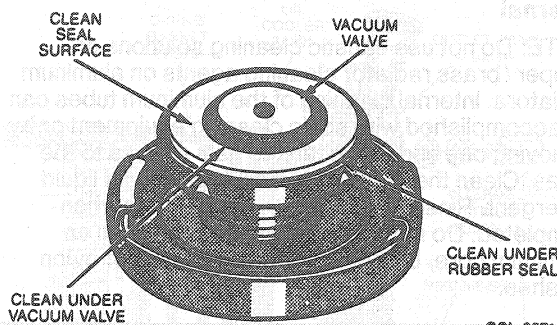
Radiator Pressure Cap

Tools Required:

- Rotunda Radiator / Heater Core Pressure Tester 021-00012

Cleaning and Inspection

1. Remove radiator pressure cap from radiator filler neck. Follow outlined precautions.
2. Inspect areas under vacuum valve and rubber seal for rust or dirt particles.
3. Using warm tap water, clean the seal surface, raise vacuum valve and rubber seal and thoroughly flush away trapped, loose rust or dirt particles.



4. Inspect and remove any loose or imbedded rust or dirt particles on sealing surfaces of rubber seal.
- NOTE: If paint is observed on filler neck sealing surface, remove it using paint thinner.
5. Inspect radiator filler neck opening for rust or dirt particles on sealing surface at bottom of filler neck opening. Use a clean cloth and wipe sealing surface to remove any rust or dirt particles.

