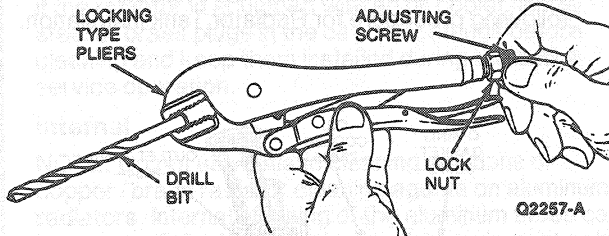
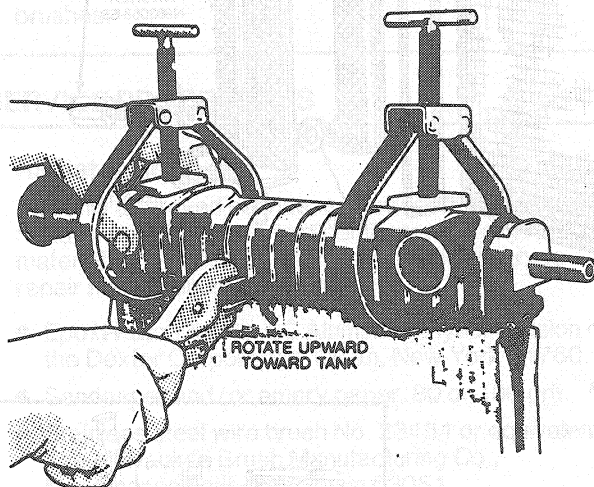


REMOVAL AND INSTALLATION (Continued)

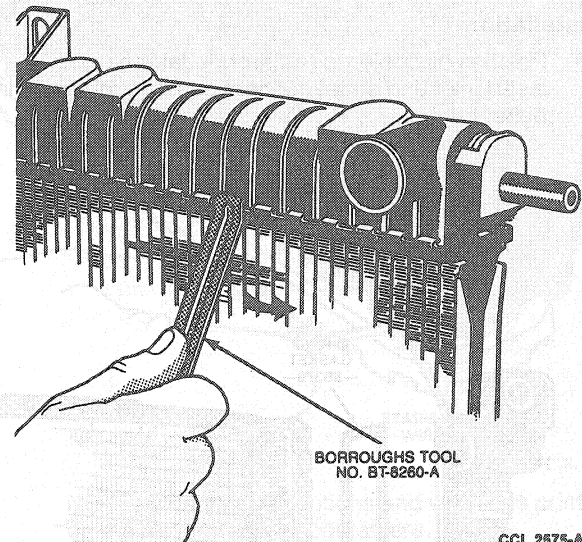
8. With jaws of locking-type pliers closed and locked, turn adjusting screw to position jaws against shank of a 10.9mm (27/64-inch) drill bit. Tighten hex nut on adjusting screw against handle to lock adjustment in place.



9. Squeeze header tabs down against lip of tank base with locking-type pliers while rotating pliers toward tank.

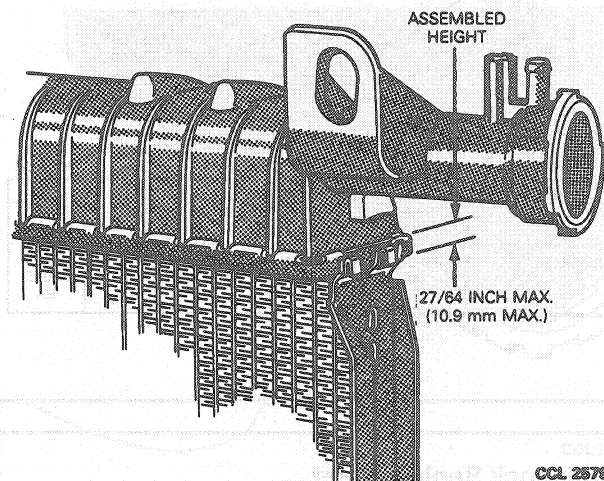


10. If a special crimping tool is used such as the one shown, follow the manufacturer's instructions.



It is important that assembled height of crimp be 10.32mm maximum (13/32 inch) when measured from bottom of header to top of tab.

11. Remove header clamps from radiator and squeeze header tab(s) down that were behind clamps.
12. Leak test radiator at 145 kPa (21 psi). Most minor leaks at tank seal can be corrected by again squeezing header tabs down against tank lip in area of indicated leak.



Oil Cooler Transfer or Replacement

Removal

1. Remove outlet tank from radiator following procedure given for Radiator Tank Removal.
2. Remove retaining nuts and washers from oil cooler inlet and outlet connections. Lift oil cooler from radiator outlet tank.