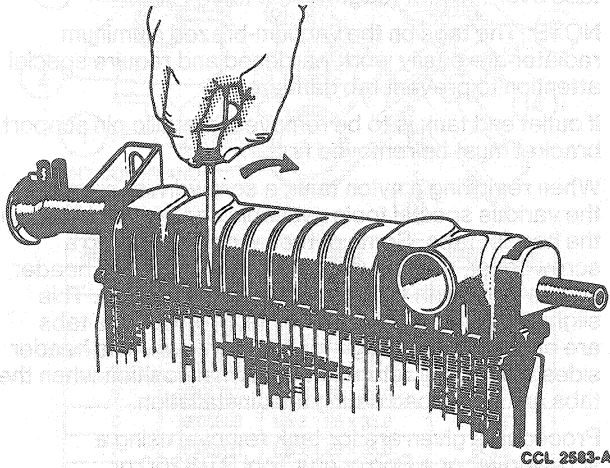


REMOVAL AND INSTALLATION (Continued)

With BT-8260

1. Insert end of Borroughs Tool BT-8260 or equivalent between end of header tab and tank. Then, push tool handle down toward core to bend tab away from radiator tank. Do not open the tabs more than is necessary for tank removal.
2. Repeat Step 1 for each header tab. Then, lift tank from header.
3. Remove O-ring gasket from header.

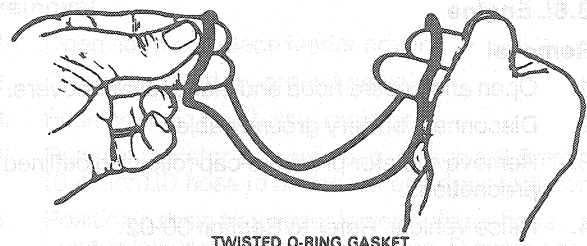


Installation

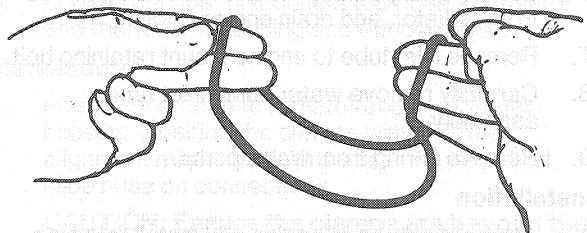
NOTE: If any header tabs are missing from an aluminum core, the core should be replaced.

1. Inspect seal surface of radiator core header to ensure it is clean and free of foreign material or damage.
2. Check new O-ring gasket to ensure it is not twisted.

REMOVAL AND INSTALLATION (Continued)



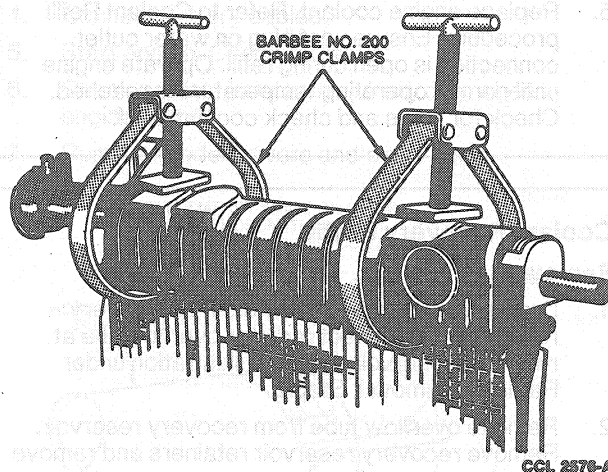
TWISTED O-RING GASKET



O-RING GASKET NOT TWISTED

CCL 2286-A

3. Dip new O-ring gasket in Premium Cooling System Fluid E2FZ-19549-AA (ESE-M97B44-A and ESE-M97B43-A) or equivalent and place gasket in header groove.
4. If outlet tank is being replaced and is equipped with an oil cooler, transfer oil cooler from replaced tank to new tank as outlined.
5. Position tank to header using care not to scratch tank sealing surfaces with header tabs.
6. Clamp tank in position on header with two header clamps as shown. Tighten header clamps to compress O-ring gasket.



CCL 2576-A

7. If locking-type pliers are used to squeeze header tabs against tank, install a hex nut on pliers adjusting screw.