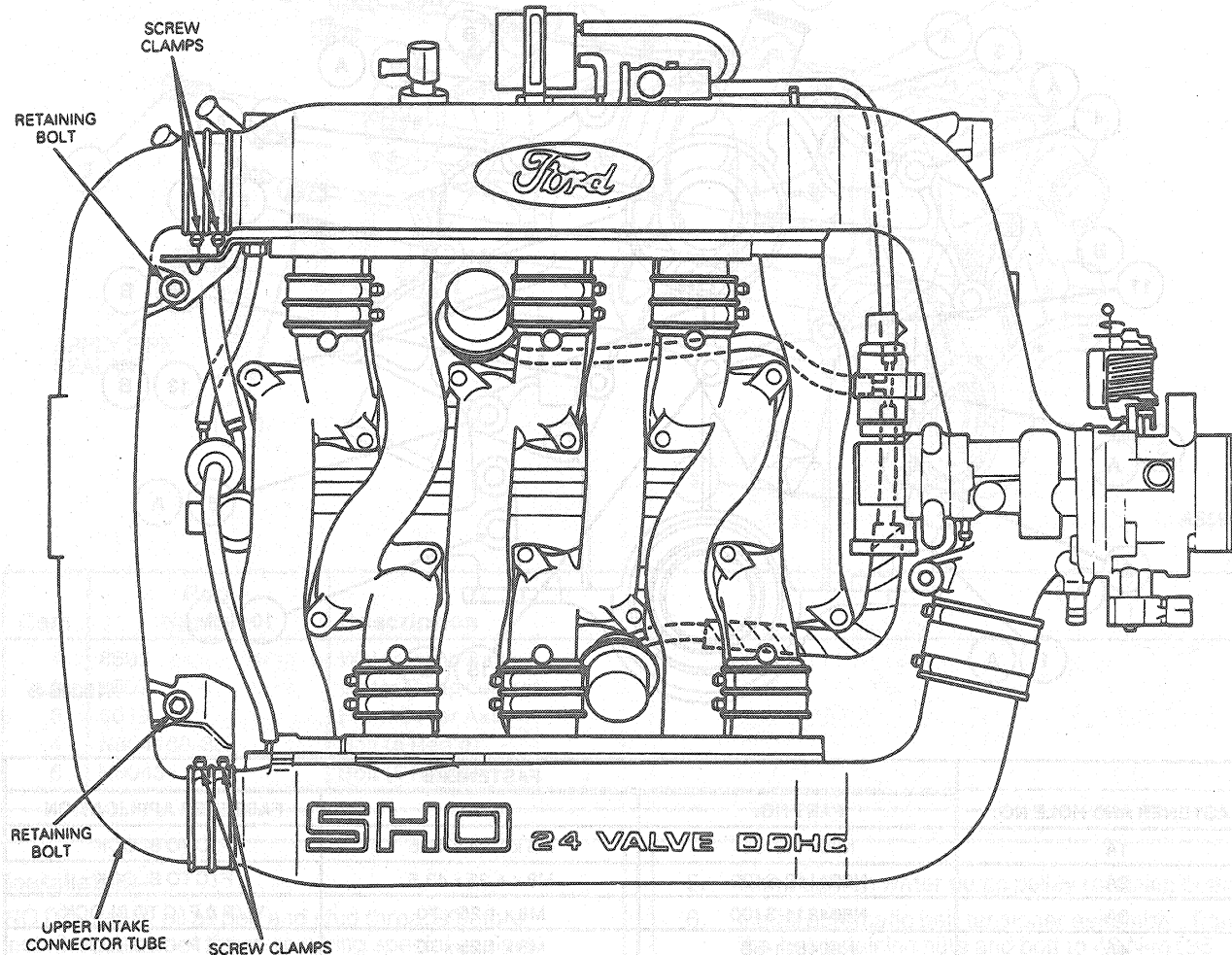


## REMOVAL AND INSTALLATION (Continued)

8. Remove upper intake connector tube.



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9. Raise vehicle and remove RH tire and wheel assembly. Refer to Section 00-02.
10. Remove splash guard.
11. Remove upper timing belt cover.
12. Remove crankshaft pulley.
13. Remove lower timing belt cover.
14. Remove bolts from center timing belt cover and position out of the way.
15. Remove water pump retaining bolts.
16. Remove water pump.

**Installation**

1. Install water pump to cylinder block. Tighten to 15-23 N·m (12-16 lb-ft).
2. Install center timing belt cover.
3. Install lower timing belt cover.
4. Install crankshaft pulley. Tighten to 152-172 N·m (113-126 lb-ft).
5. Install splash guard.
6. Install tire and wheel assembly. Tighten wheel lug nuts to 115-142 N·m (85-105 lb-ft).
7. Install upper timing belt cover.
8. Install upper intake connector tube.
9. Install two bolts on upper intake connector tube. Tighten to 15-23 N·m (12-16 lb-ft). Tighten four screw clamps.
10. Install A/C and generator idler pulley and bracket assembly.
11. Install accessory drive belts. Refer to Section 03-05.
12. Lower vehicle.
13. Connect battery ground cable.
14. Fill engine cooling system as outlined.
15. Start engine and check for leaks.