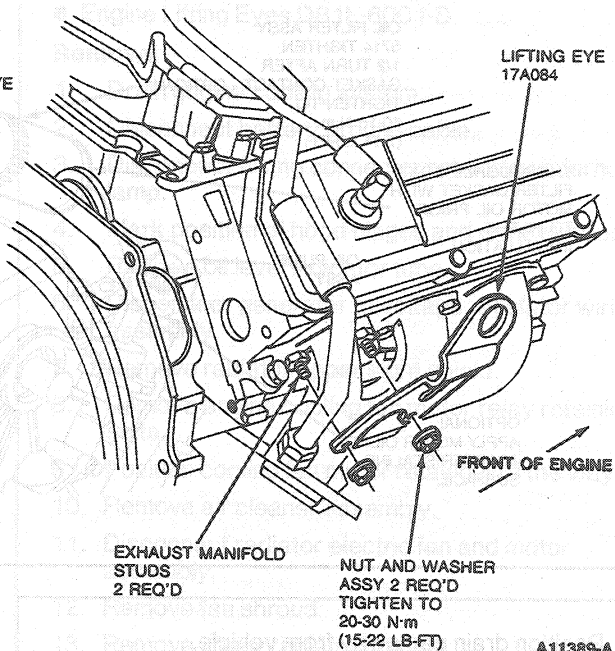
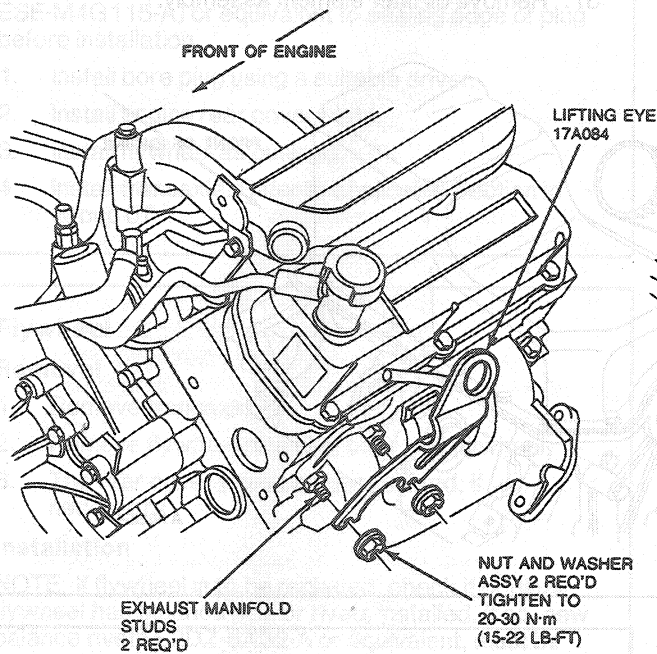


REMOVAL AND INSTALLATION (Continued)

67. Remove engine assembly from vehicle.



Installation

NOTE: Lightly oil all bolt and stud bolt threads before installation except those specifying special sealant.

1. Position engine assembly in vehicle.
2. Install engine-to-transaxle bolts.
3. Remove jacks and place them out of the way.
4. Remove engine lifting equipment and place out of the way.
5. Remove engine lifting eyes.
6. Tighten engine-to-transaxle bolts to 55-68 N·m (40-50 lb-ft).
7. Connect oil pressure engine unit gauge assembly.
8. Place A/C compressor in proper position and tighten retaining bolts to 41-61 N·m (30-45 lb-ft).
9. Connect compressor to condenser discharge line.
10. Connect air conditioner compressor clutch wire assembly.
11. Connect water heater hoses.
12. Connect fuel tube hose.
13. Connect fuel return line hose.
14. Connect vacuum hose.
15. Connect transaxle oil cooler inlet and outlet tubes.
16. Install radiator assembly.
17. Partially raise vehicle.
18. Install converter-to-flywheel bolts. Tighten to 27-46 N·m (20-34 lb-ft).
19. Install LH and RH transaxle and engine mount retaining nuts.
20. Install converter housing cover.
21. Install starter motor. Refer to Section 03-06A.
22. Connect lower radiator hose.
23. Install drive belt tensioner assembly.
24. Install crankshaft pulley assembly. Tighten retaining bolts to 26-38 N·m (19-28 lb-ft).
25. Install converter assembly.
26. Connect HO2S.