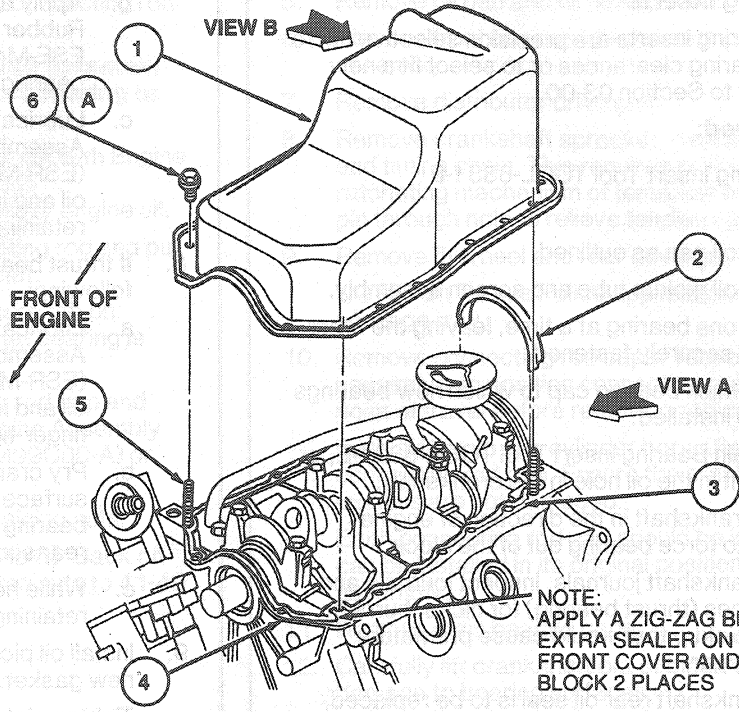
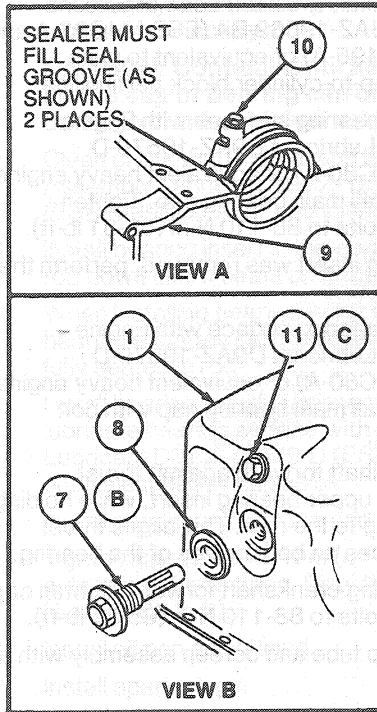


IN-VEHICLE SERVICE (Continued)



Item	Part Number	Description
1	6675	Oil Pan Assy
2	6723	Rear Seal
3	—	Silicone Rubber Sealer
4	—	Front Cover Assy
5	—	Guide Pin (2 Req'd)
6A	—	Screw and Washer Assy Hex Head
7B	6C644	Low Oil Level Sensor Assy

(Continued)

Item	Part Number	Description
8	6C626	Gasket
9	6010	Cylinder Block Assy
10	—	Rear Cap
11C	—	Oil Pan Drain Plug
A	—	Tighten to 9-12 N·m (80-106 Lb·in)
B	—	Tighten to 25-34 N·m (18-25 Lb·Ft)
C	—	Tighten to 20-34 N·m (15-25 Lb·Ft)

Installation

NOTE: When using silicone rubber sealer, assembly must occur within 15 minutes after sealer application. After this time, the sealer may start to set-up, and its sealing effectiveness may be reduced.

1. Clean gasket surfaces on cylinder block and oil pan.
2. Trial fit oil pan to cylinder block. Ensure enough clearance has been provided to allow oil pan to be installed without sealant being scraped off when pan is positioned under engine.
3. Apply Silicone Gasket and Sealant F1AZ-19562-A (WSE-M4G320-A2) or equivalent to oil pan.

4. Install oil pan assembly. Tighten retaining screws to 9-12 N·m (80-106 lb-in).
5. Install oil filter element assembly.
6. Install torque converter housing cover.
7. Install starter motor. Refer to Section 03-06A.
8. Install catalytic converter assembly. Refer to Section 09-00.
9. Lower vehicle.
10. Fill crankcase with the correct viscosity and amount of engine oil.
11. Connect battery ground cable.
12. Start engine and check for leaks.