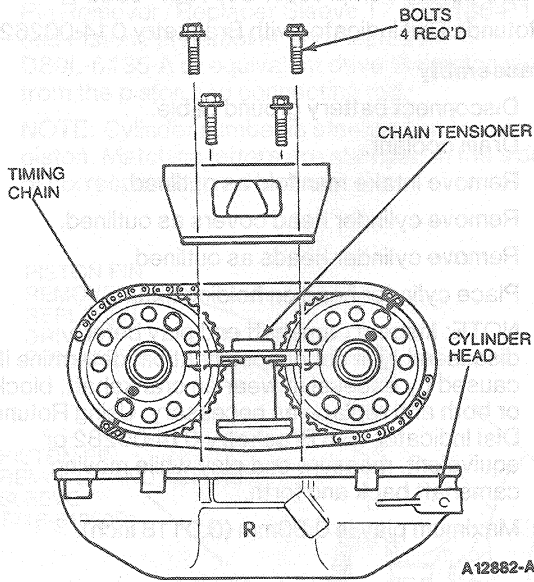


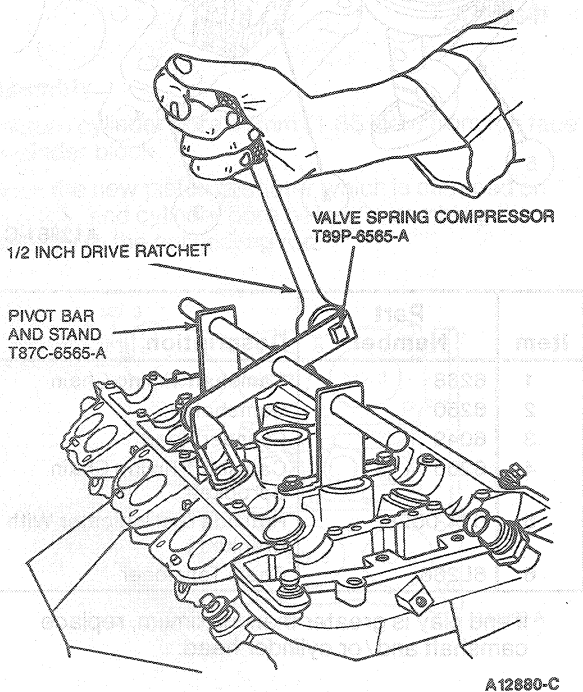
**DISASSEMBLY AND ASSEMBLY (Continued)**

7. Remove chain tensioner retaining bolts.



**CAUTION:** If bearing cap bolts are not removed uniformly the camshaft may be damaged.

- 8. Uniformly loosen and remove bearing cap bolts.
- 9. Remove valve shim and bucket.
- 10. Install Valve Spring Compressor Set T89P-6565-A with Pivot Bar and Stand, T87C-6565-A on cylinder head.



- 11. Align spring compressor squarely over valve retainer. Attach a 1/2-inch drive ratchet and apply pressure to valve retainer. Support valve in head if necessary to separate retainer from valve stem.
- 12. Remove keepers with a magnet, and remove valve.
- 13. Assemble Valve Stem Seal Remover T89P-6510-D and Impact Slide Hammer T59L-100-B or equivalent.
- 14. Remove valve stem seal.

