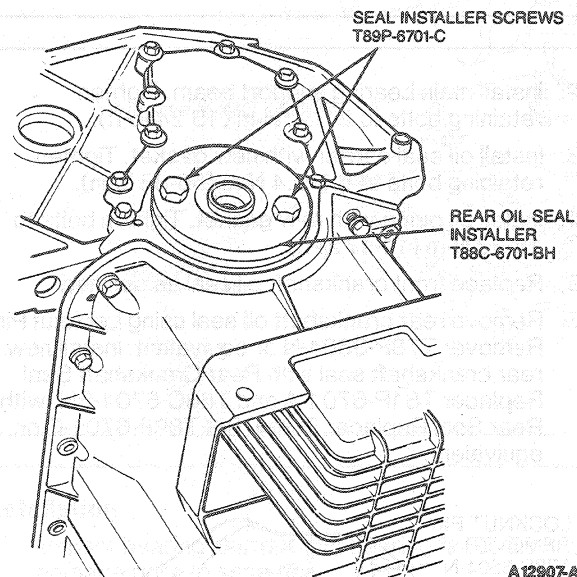
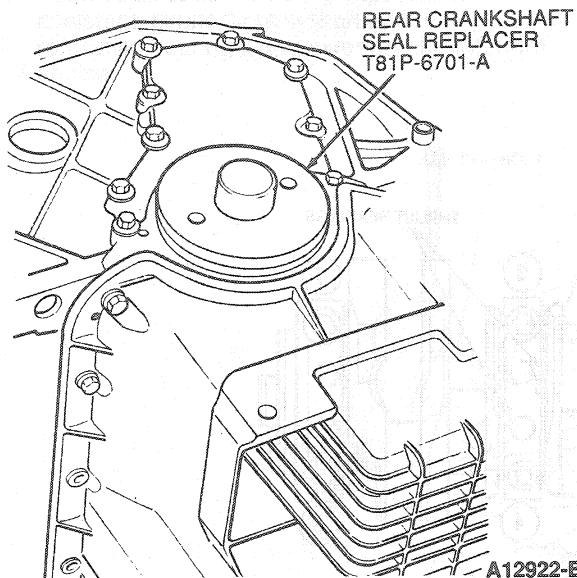
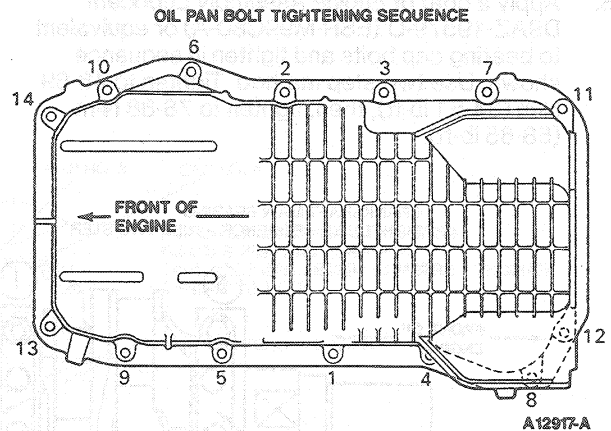


REMOVAL AND INSTALLATION (Continued)

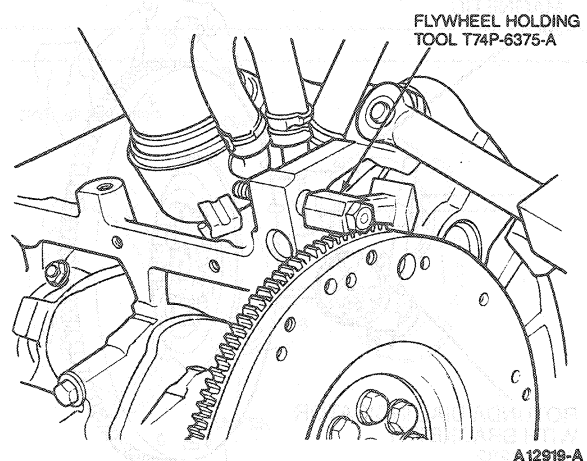
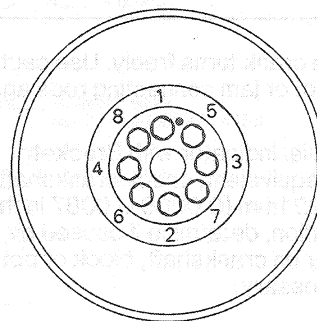


17. Install oil pickup tube with new gasket. Tighten bolts to 7.1-11 N·m (62-97 lb-in). Tighten nuts to 21-32 N·m (15-24 lb-ft).
18. Clean oil pan sealing surfaces. Apply a 5mm (0.2-inch) continuous bead of Silicone Rubber D6AZ-19562-BA (ESB-M4G92-A and ESE-M4G 195-A) or equivalent to oil pan sealing surface.
19. Install new oil pan end gaskets and install oil pan.
20. Tighten oil pan bolts to 15-23 N·m (11-17 lb-ft) in sequence.



21. Install flywheel. Tighten retaining bolts in sequence, in several phases. Tighten to 39-50 N·m (29-39 lb-ft) at first. Then, tighten to 69-78 N·m (51-58 lb-ft) for final torque.

Use Flywheel Holding Tool T74P-6375-A or equivalent to hold flywheel.



22. Align clutch disc with Clutch Aligner T81P-7550-A or equivalent and install pressure plate and cover assembly. Tighten retaining bolts to 16-33 N·m (12-24 lb-ft).
23. Install transaxle. Refer to Section 07-03.
24. Install subframe. Refer to Section 02-01.