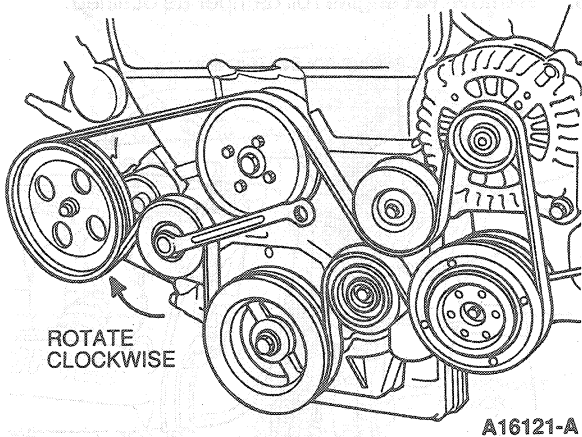


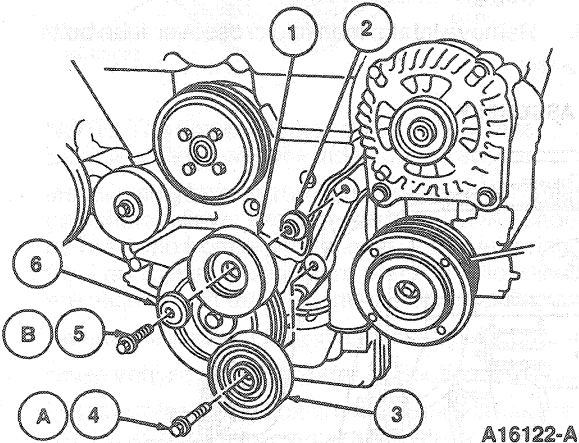
REMOVAL AND INSTALLATION (Continued)

6. Loosen intake manifold crossover tube hose clamps.
7. Remove intake manifold crossover tube.
8. Rotate accessory drive belt tensioner clockwise to relieve tension and remove single accessory drive belt.



A16121-A

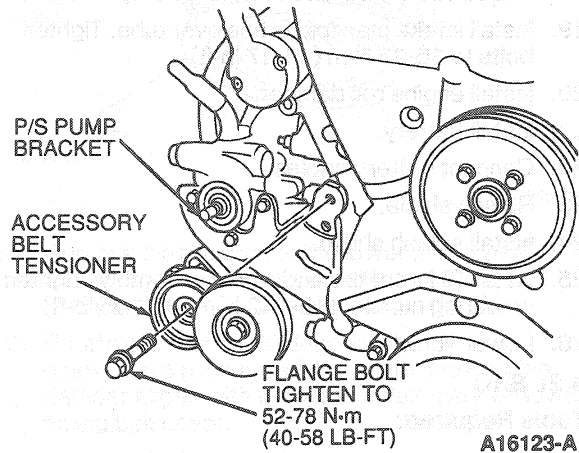
9. Disconnect surge tank fitting.
10. Remove bolts retaining upper and lower idler pulleys to engine and remove pulleys.



A16122-A

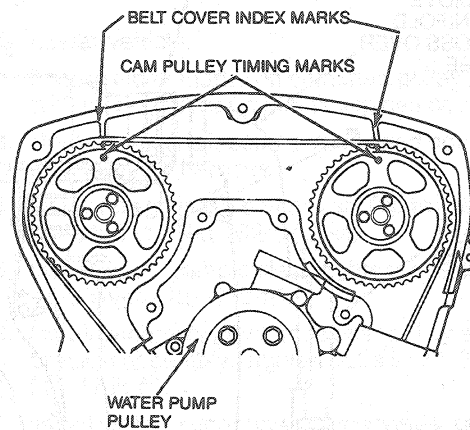
Item	Part Number	Description
1	8679	Upper Idler Pulley
2	8A613	Spacer
3	8679	Lower Idler Pulley
4A	—	Flange Bolt
5B	—	Flange Bolt
6	—	Pulley Plate
A		Tighten to 36-55 N-m (27-41 Lb-Ft)
B		Tighten to 35-51 N-m (26-38 Lb-Ft)

11. Using strap wrench D85L-6000-A or equivalent, to hold power steering pump pulley, remove nut, washer and remove power steering pulley.
12. Remove retaining bolt from belt tensioner and remove tensioner.



A16123-A

13. Remove upper and center timing belt covers.
14. Disconnect crankshaft position (CKP) sensor (12A 127) connectors.
15. Place transmission selector lever in NEUTRAL.
16. Set engine to TDC on No. 1 cylinder. Ensure that "white" mark on crankshaft damper aligns with 0 degrees index mark on lower timing belt cover and that marks on intake camshaft pulleys align with index marks on metal timing belt cover.



A12900-A

17. Raise vehicle on a hoist. Refer to Section 00-02.
18. Remove RH front wheel and tire assembly.
19. Loosen fender splash shield and place out of the way.
20. Remove crankshaft damper using Puller T67L-3600-A, Step Plate Adapter D80L-630-3 and Screw and Washer Set T89P-6701-A.
21. Remove lower timing belt cover and belt guide.
22. Remove upper timing belt tensioner bolt.