

REMOVAL AND INSTALLATION (Continued)

18. Install generator / A/C (6 rib) belt. Using Rotunda Offset Belt Tension Gauge 021-0028A or equivalent, set tension. Tighten idler pulley nut to 34-50 N·m (25-36 lb-ft).

- New belt: 980-1180 N (220-265 lb)
- Used belt: 660-850 N (148-192 lb)

19. Install intake manifold cross over tube. Tighten bolts to 15-23 N·m (11-17 lb-ft).

20. Install engine roll damper.

21. Install battery.

22. Connect battery cables.

23. Raise vehicle.

24. Install splash shield.

25. Install RH front tire and wheel assembly. Tighten wheel lug nuts to 115-142 N·m (85-105 lb-ft).

26. Lower vehicle.

3.2L SHO

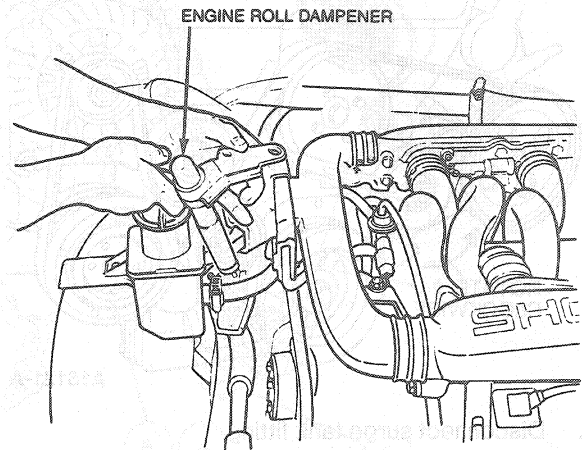
Tools Required:

- Puller T67L-3600-A
- Strap Wrench D85L-6000-A
- Step Plate Adapter D80L-630-3
- Inch Pound Torque Wrench D81L-600-A
- Vibration Damper and Seal Installer T82L-6316-A
- Crankshaft Seal Installer / Cover Aligner T88L-6701-A

- Screw and Washer Set T89P-6701-A
- Torque Wrench Attachment T93P-6254-A
- Timing Belt Tensioner Tool T93P-6254-B

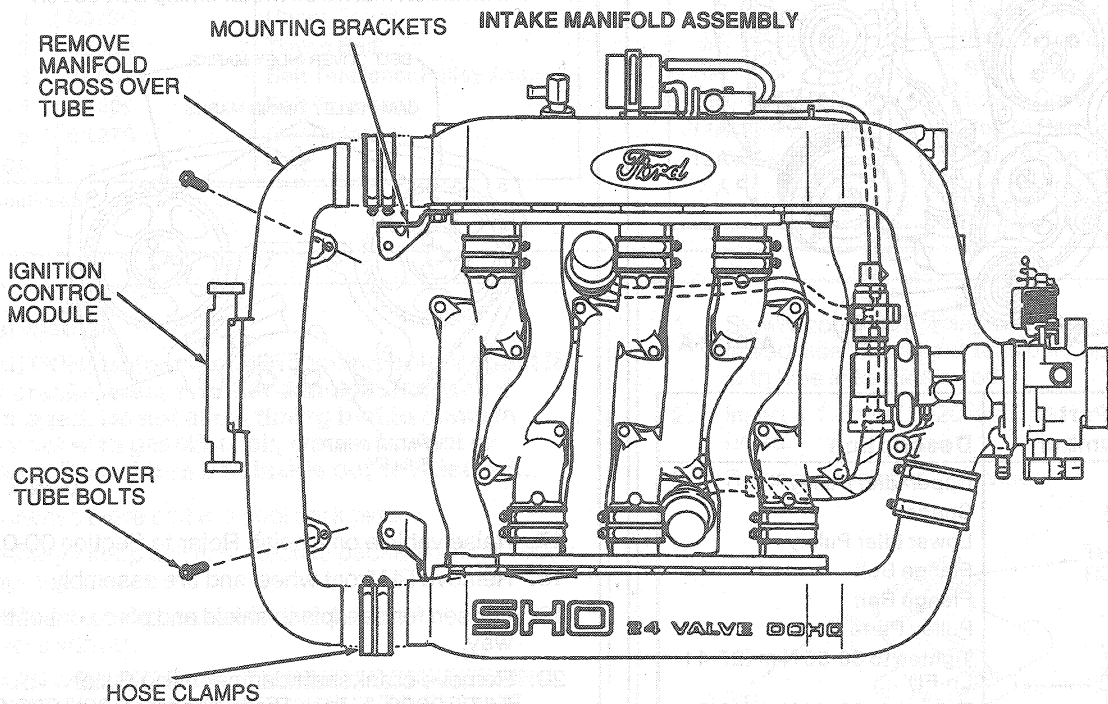
Removal

1. Disconnect battery cables.
2. Remove battery.
3. Remove RH engine roll damper as outlined.



A12904-A

4. Disconnect wiring to ignition control module (ICM).
5. Remove intake manifold crossover tube bolts.



A12903-C