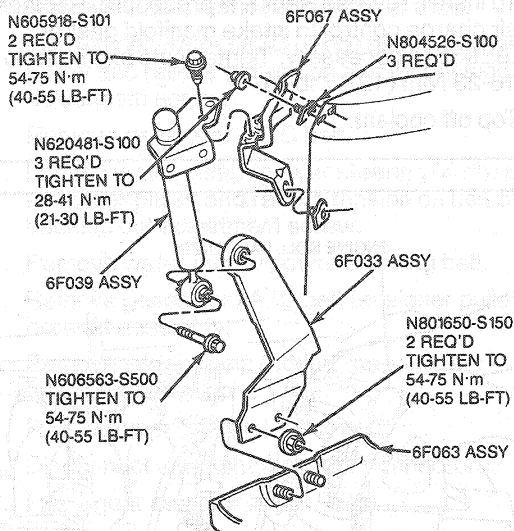


REMOVAL AND INSTALLATION (Continued)

4. Remove engine damper.



Installation

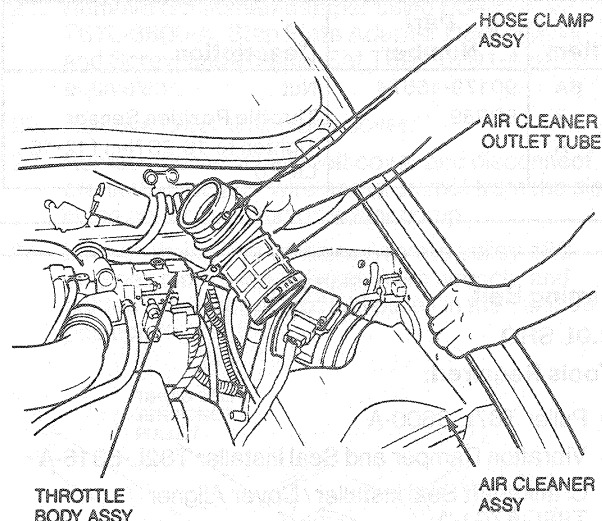
1. Insert lower end of damper into engine mount retaining bracket being careful to align groove in damper sleeve with notch in bracket.
2. Insert bolt through bracket and damper and hand start new flag nut. Tighten bolt to 28-41 N·m (21-30 lb-ft).
NOTE: Bolt must be inserted with head toward engine.
3. Pull damper into position against the shock tower mounting bracket.
4. Install speed control servo and bracket assembly. Refer to Section 10-03.

Throttle Body

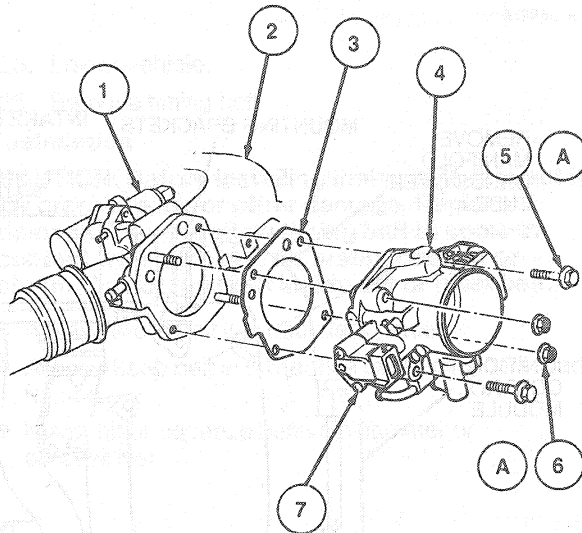
CAUTION: The 3.2L SHO throttle body contains a special coating. DO NOT attempt to clean.

Removal and Installation

1. Loosen hose clamp retaining flex hose to throttle body. Remove air cleaner flex hose.
2. Remove throttle linkage snowshield.



3. Relieve cooling system pressure. Refer to Section 03-03. Loosen and disconnect all vacuum and coolant connections to throttle body.
4. Disconnect throttle linkage. Refer to Section 10-02.
5. Disconnect throttle position sensor (9B989).



Item	Part Number	Description
1	9F715	Idle Air Control Valve
2	9424	Intake Manifold
3	9E936	Air Charge Control to Intake Manifold Gasket
4	9E926	Throttle Body
5A	90105-08536	Bolt

(Continued)