DISASSEMBLY AND ASSEMBLY (Continued)

23. Install front and rear intake manifold end seals. Secure with retaining features.

CYLINDER HEAD ASSY 6049

CYLINDER BLOCK ASSY 6010

DOWEL 2 PLACES

FRONT OF ENGINE

LH SIDE SHOWN RH SIDE TYPICAL

A8597-C

FRONT OF ENGINE

SEAL-INTAKE MANIFOLD REAR 9A424

DISTRIBUTOR HOLE

REAR INTAKE MANIFOLD END SEAL MUST BE INSTALLED WITH FLAT TOWARD DISTRIBUTOR HOLE AND CONFORM TO WALL CONTOUR.

VIEW B

CYLINDER HEAD ASSY 6049

SILICONE RUBBER SEALER

CYLINDER BLOCK ASSY 6010

CYLINDER HEAD GASKET 6051

SECTION C

INTAKE MANIFOLD GASKET 9439 2 PLACES

FRONT OF ENGINE

VIEW B

SEAL-INTAKE MANIFOLD REAR 9A424

SECTION C

SILICONE RUBBER SEALER 4 PLACES BEFORE END SEAL INSTALLATION

SEAL-INTAKE MANIFOLD FRONT-9A425

A8821-C