

DISASSEMBLY AND ASSEMBLY (Continued)

A8599-G

Item	Part Number	Description
1A	—	Screw and Washer Assy (16 Req'd)
2B	6675	Drain Plug Assy
3C	6675	Oil Level Sensor
4	6C626	Oil Level Sensor Gasket
5	6675	Oil Pan Assy
6	6710	Oil Pan Gasket
7	6734	Drain Plug Gasket
8	6010	Cylinder Block Assy

Item	Part Number	Description
9	6019	Front Cover Assy
10	6A325	Rear Main Bearing Cap
11	F1AZ-19562-A	Silicone Sealer (4 Places)
A		Tighten to 10-14 N·m (8-10 Lb·Ft)
B		Tighten to 11-16 N·m (9-12 Lb·Ft)
C		Tighten to 27-41 N·m (20-30 Lb·Ft)

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18. Lubricate oil filter gasket with Engine Assembly Lubricant D9AZ-19579-D (ESR-M99C80-A) or equivalent engine oil and install.
19. Lubricate tappets with Engine Assembly Lubricant D9AZ-19579-D (ESR-M99C80-A) or equivalent and install into their original positions relative to camshaft lobe and push rod.
NOTE: Ensure the "UP" designation is facing the cylinder head.
20. Install new cylinder head gaskets onto cylinder block using the dowels to align the gasket.

21. Install cylinder heads. Tighten retaining bolts in two steps in the sequence as shown:
 - 50 N·m (37 lb-ft)
 - 92 N·m (68 lb-ft)
22. Apply Silicone Rubber D6AZ-19562-AA or AB (ESB-M4G92-A and ESE-M4G195-A) or equivalent to intersection of cylinder block end rails and cylinder heads (four places).