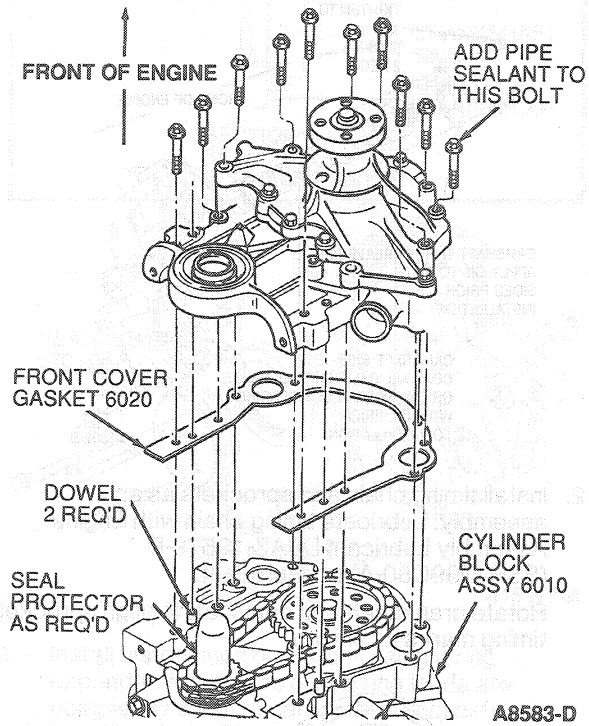
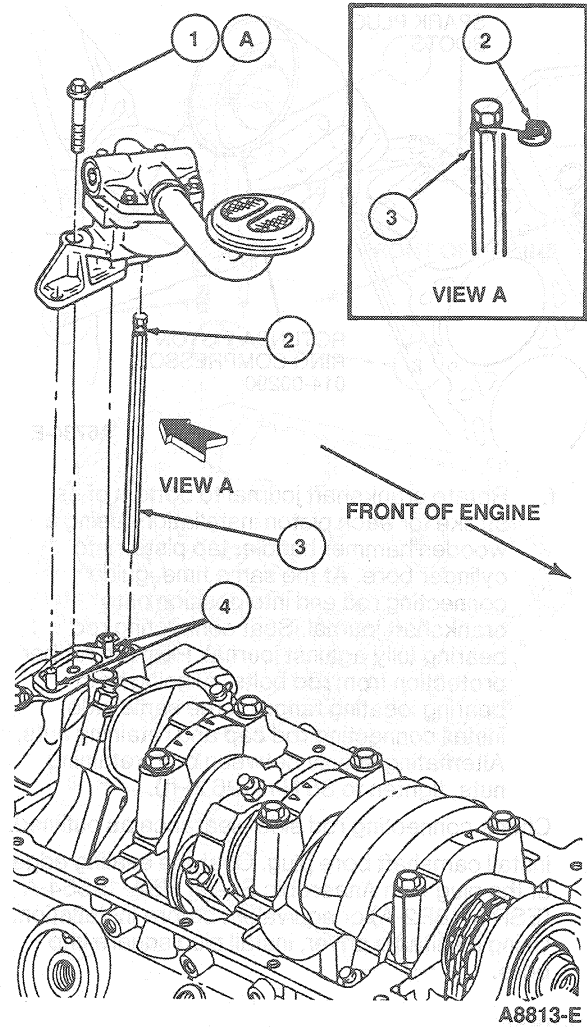


DISASSEMBLY AND ASSEMBLY (Continued)

14. Install the water pump / timing cover as an assembly and a new gasket as outlined in this section.
Tighten pump retaining bolts as outlined in this section.



15. Install oil pump / intermediate shaft assembly. If installing new pump, insert intermediate shaft into oil pump hex drive hole until retainer clicks into place. Tighten retaining bolts to 40-55 N·m (30-40 lb-ft).



Item	Part Number	Description
1A	—	Bolt
2	6A751	Retainer—Oil Pump Intermediate Shaft
3	6A618	Oil Pump Intermediate Shaft
4	—	Dowel
A		Tighten to 30-40 N·m (40-55 Lb-Ft)

TA8813E

16. Locate oil pan gasket to oil pan and secure with Gasket and Trim Adhesive D7AZ-19B508-AA (ESR-M11P17-A and ESE-M2G52-A) or equivalent. Apply a 5mm (3/16 inch) bead of RTV Silicone Sealer to the timing cover-cylinder block junction, and to the rear main bearing-cylinder block junction.
17. Install oil pan and tighten retaining bolts to 10-14 N·m (8-10 lb-ft). Tighten the four corner fasteners first, then remaining 12. Back off all retaining bolts and then re-tighten to the original value.