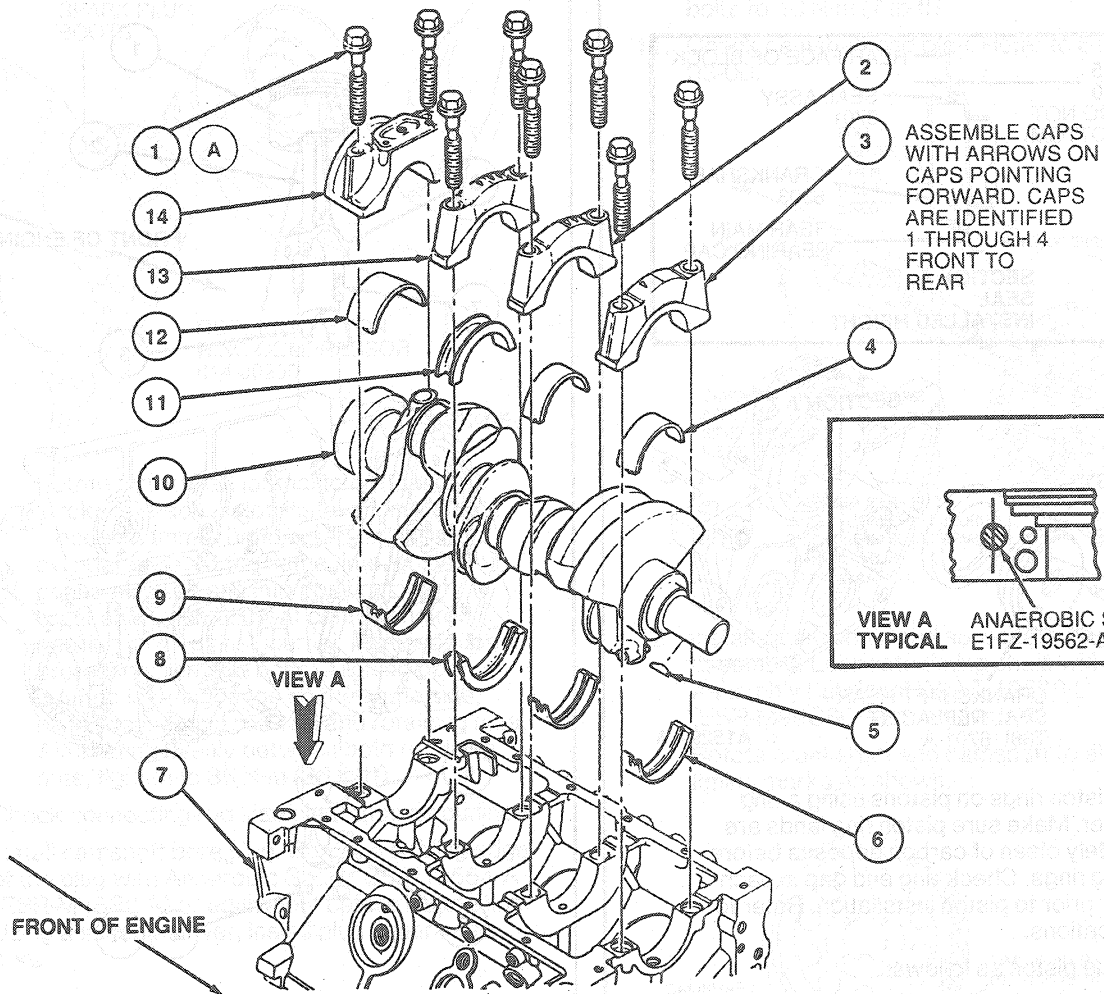


DISASSEMBLY AND ASSEMBLY (Continued)



A8600-G

Item	Part Number	Description
1A	—	Bolt (4 Req'd)
2	6334	Front Intermediate Cap
3	6329	Front Cap
4	6A338	Main Bearing Lower (2 Req'd)
5	—	Key Sprocket and Damper
6	6333	Main Bearing Upper (2 Req'd)
7	6010	Cylinder Block Assy

(Continued)

Item	Part Number	Description
8	6337	Main Thrust Bearing-Upper
9	6W331	Main Bearing Rear-Upper
10	6303	Crankshaft
11	6A339	Main Thrust Bearing Lower
12	6W332	Main Bearing Rear Lower
13	6327	Rear Intermediate Cap Assy
14	6A325	Rear Cap Assy
A		Tighten to 75-85 N·m (55-63 Lb-Ft)

TA8600G