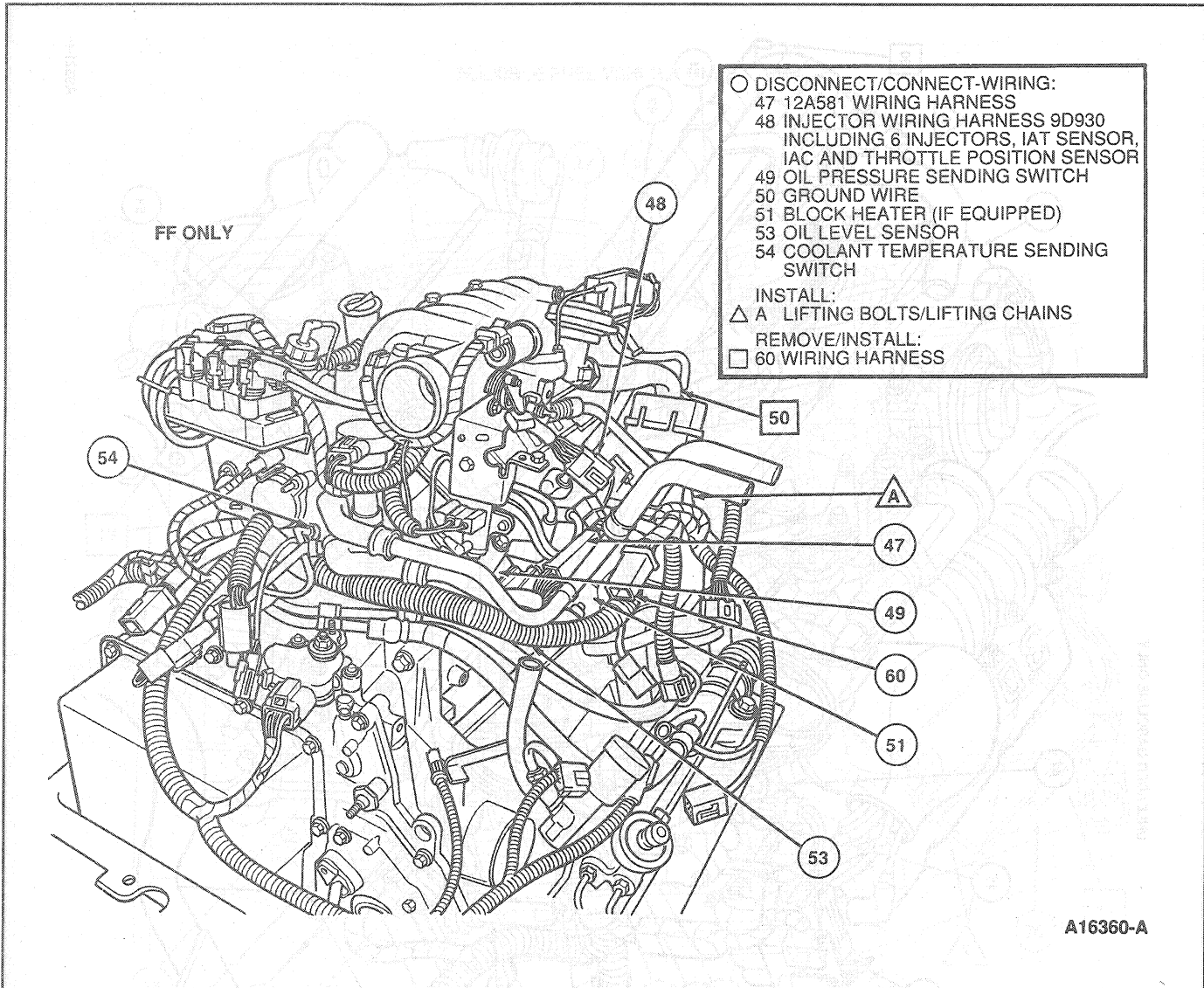


## REMOVAL AND INSTALLATION (Continued)

REMOVAL AND INSTALLATION (Continued)

**Flywheel****Removal**

1. Remove engine as outlined in this section.
2. Remove flywheel retaining bolts and flywheel.

**Installation**

All major rotating components including the flywheel are individually balanced to zero. Engine assembly balancing is not required. Balance weights should **NOT** be installed on new flywheels.