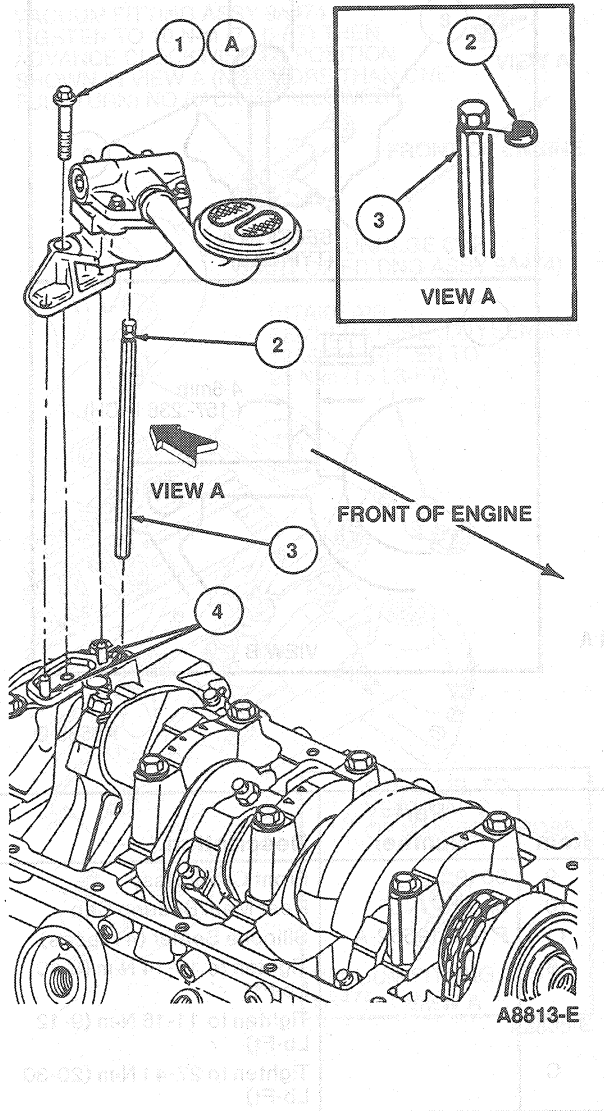


IN-VEHICLE SERVICE (Continued)

5. Apply a 6mm (1/4-inch) bead of Silicone Gasket and Sealer F1AZ-19562-A (WSE-M4G320-A2) or equivalent, to the junction of the rear main bearing cap and cylinder block and junction of the front cover assembly and cylinder block.



Item	Part Number	Description
1A	—	Bolt
2	6A751	Retainer—Oil Pump Intermediate Shaft
3	6A618	Oil Pump Intermediate Shaft
4	—	Dowel
A		Tighten to 30-40 N-m (40-55 Lb-Ft)

TA8813E

6. Locate oil pan gasket to oil pan with sealing bends against pan surface and secure with Gasket and Trim Adhesive D7AZ-19B508-BB (ESR-M11P17-A and ESE-M2G52-A) or equivalent.
7. Position oil pan.
8. Install oil pan retaining bolts. Tighten to 10-14 N-m (8-10 lb-ft).
9. Back off all bolts and retighten.
10. Install lower engine / flywheel dust cover to the converter housing.
11. Install catalyst and pipe assembly. Connect HO2S.
12. Install starter motor and brace.
13. Install low oil level sensor connector to the sensor and install retainer clip.
14. Lower vehicle.
15. Replace oil level dipstick.
16. Connect battery ground cable.
17. Fill crankcase with the correct viscosity and amount of engine oil.
18. Start engine and check for engine oil and exhaust leaks.