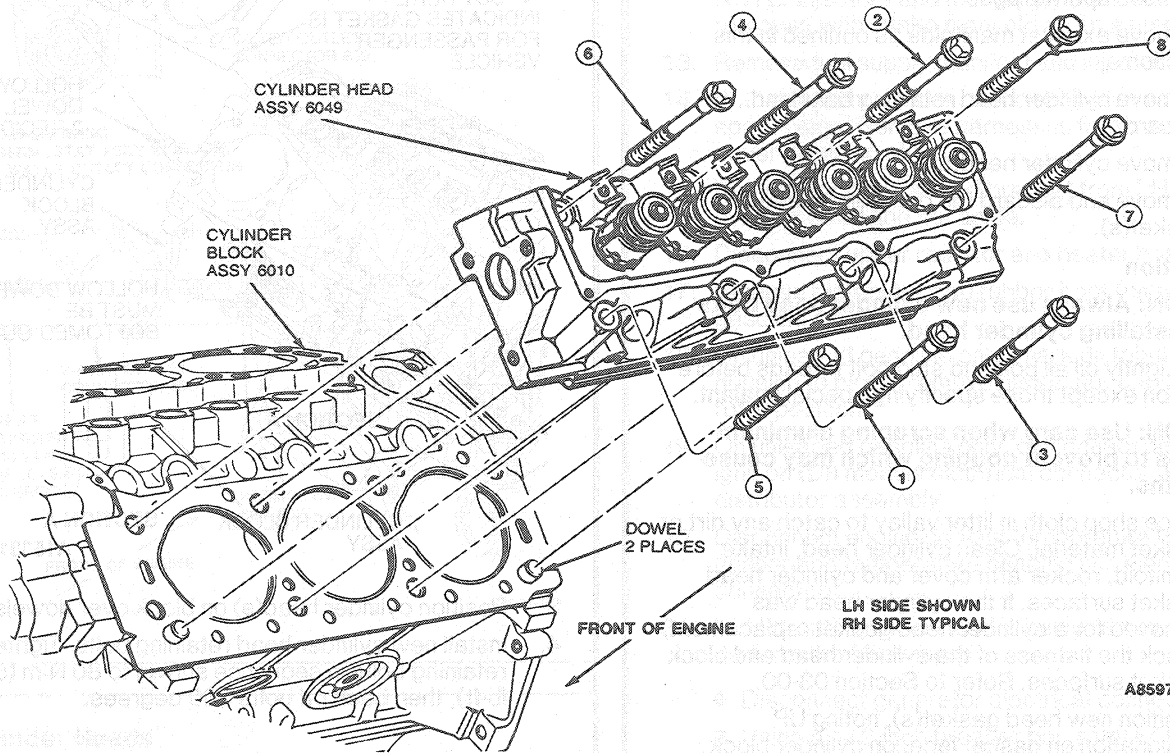


IN-VEHICLE SERVICE (Continued)

IN-VEHICLE SERVICE (Continued)

5. Tighten the cylinder head retaining bolts in two final tightening steps in the following sequence:

- 50 N·m (37 lb-ft)
- 92 N·m (68 lb-ft)



NOTE: When cylinder head retaining bolts have been tightened using the above procedure, it is not necessary to retighten the bolts after extended engine operation. However, the bolts can be checked for tightness if desired.

6. Install intake manifold as outlined. Connect ECT and temperature sending unit electrical connectors.

7. Dip each push rod end in Engine Assembly Lubricant D9AZ-19579-D (ESR-M99C80-A) or equivalent heavy engine oil. Install push rods in their original position.