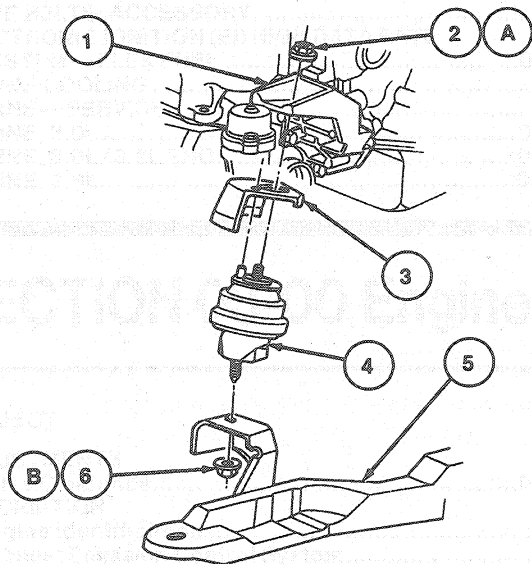


## REMOVAL AND INSTALLATION (Continued)

3. Attach insulator to frame with two through bolts and tighten to 81-116 N·m (60-85 lb-ft).
4. Lower the transaxle (enough to load the mount).
5. Install transaxle mount retaining nut insulator to support assembly and tighten to 74-102 N·m (55-75 lb-ft).
6. Remove jack.
7. Install tire and wheel. Tighten wheel lug nuts to 115-142 N·m (85-105 lb-ft).
8. Lower vehicle.

## Engine Mount, RH Rear



A14883-B

Item	Part Number	Description
1	—	Transaxle
2A	N800937-S102	Nut
3	6C038	Shield
4	6068	Insulator Assy (Color Code Green-Non-Police; Color Code Blue-Police)
5	---	Frame
6B	N802978-S150	Nut
A		Tighten to 54-75 N·m (40-55 Lb-Ft)
B		Tighten to 75-102 N·m (55-75 Lb-Ft)

## Removal

1. Raise vehicle on hoist. Refer to Section 00-02.
2. Remove the nuts retaining the RH front and RH rear engine mounts to the frame.
3. Lower vehicle.
4. Use Three Bar Engine Support D88L-6000-A or equivalent to support engine. Install J-hook on the alternator bracket. Raise the engine about 25mm (1 inch).

5. Loosen retaining nut on the LH rear (No. 3) mount and heat shield assembly.
6. Raise vehicle on hoist.
7. Remove No. 3 insulator retaining nut. Remove No. 3 insulator and heat shield assembly.

## Installation

1. Install mount and position No. 3 mount and heat shield assembly upper stud and anti-rotation pin to the transaxle support bracket. Hand start lower retaining nut.
2. Lower vehicle.
3. Tighten top retaining nut on the No. 3 insulator (LH rear). Tighten to 54-75 N·m (40-55 lb-ft).
4. Lower engine and remove the Three Bar Engine Support.
5. Raise vehicle.
6. Tighten retaining nuts on RH front and RH rear engine mounts. Tighten to 75-102 N·m (55-75 lb-ft).
7. Lower vehicle.

## SPECIFICATIONS

## TORQUE SPECIFICATIONS

Description	N·m	Lb-Ft
Insulator-to-Engine Support Bracket Bolts	54-75	40-55
RH Front RH Rear Insulator-to-Frame Nuts	75-102	55-75
Support Assembly-to-Transaxle Bolts (4 Req'd)	54-75	40-55
RH Front Insulator-to-Frame Nuts	75-102	55-75
RH Rear Insulator-to-Frame Nuts	75-102	55-75
Engine Damper-to-Subframe Bracket Bolt	54-75	40-55
RH Engine Damper-to-Engine Bolts (3.0L SHO Engine)	54-75	40-55
Damper-to-Damper Bracket Bolts	54-75	40-55
Insulator-to-Transaxle Bolts (3.0L SHO Engine)	127-172	94-127
Insulator-to-Frame Bolts (2 Req'd)	81-116	60-85
Wheel Lug Nuts	115-142	85-105
RH Front and RH Rear Insulator-to-Frame Nuts (3.0L SHO Engine)	54-75	40-55
Insulator-to-Support Assembly Nut	74-102	55-75
Insulator-to-Engine A/C Bracket Bolts	54-75	40-55
Damper Shaft-to-Support Assembly Bolt	28-41	21-30
Nut Retaining Mount-to-A/C Bracket Bolt	54-75	40-55
Retaining Nut-to-No. 3 Insulator LH Rear	54-75	40-55