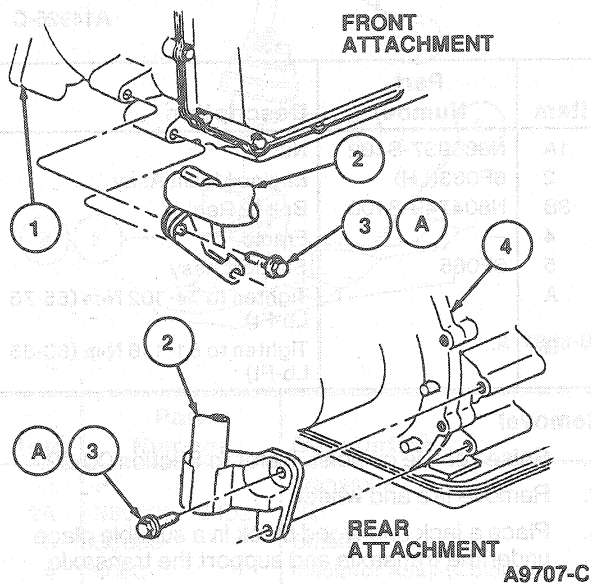


## REMOVAL AND INSTALLATION (Continued)

Item	Part Number	Description
1A	N800937-S102	Nut
2	6F063(LH)	Engine Mount Assy
3B	N804749-S100	Bolt (2 Req'd)
4	—	Frame
5	6F065	Support Assy
A		Tighten to 74-102 N·m (55-75 Lb-Ft)
B		Tighten to 81-116 N·m (60-85 Lb-Ft)

6. Raise transaxle with jack (enough to unload insulator).
7. Remove bolts retaining support assembly to transaxle.
8. Remove transaxle support assembly by rotating support assembly counterclockwise to disengage upper stud on mount.
9. Remove mount.



Item	Part Number	Description
1	—	Transaxle
2	6F065	Support Assy
3A	N605922-S102	Bolt (2 Req'd)
4	07002	Transaxle
A		Tighten to 54-75 N·m (40-55 Lb-Ft)

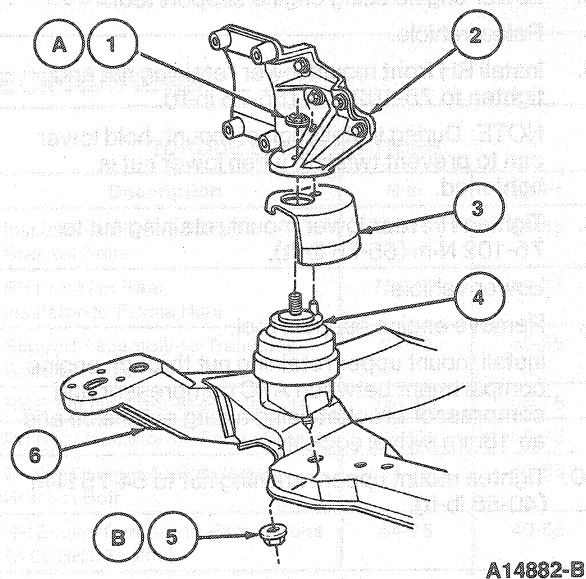
**Installation**

1. Loosely install mount.
2. Attach support assembly to transaxle. Tighten bolts to 54-75 N·m (40-55 lb-ft). Refer to illustration under Removal, Step 8.
3. Attach insulator to frame with two through bolts. Tighten bolts to 81-116 N·m (60-85 lb-ft).

4. Lower transaxle (enough to load insulator).
5. Attach insulator to support assembly with two nuts. Tighten nuts to 74-102 N·m (55-75 lb-ft). Refer to illustration under Removal, Step 5.
6. Attach damper shaft to support assembly using a new flag nut. Tighten bolt to 28-41 N·m (21-30 lb-ft).
7. Remove jack.
8. Install LH tire and wheel. Tighten wheel lug nuts to 115-142 N·m (85-105 lb-ft).
9. Lower vehicle.

**Engine Mounts, 3.8L EFI Engine****Tools Required:**

- Three Bar Engine Support D88L-6000-A Hydraulic Engine Mount, RH Front



Item	Part Number	Description
1A	N800937-S102	Nut
2	—	A/C Bracket
3	6C038	Shield
4	6038	Insulator Assy (Color Code Yellow-Non-Police; Color Code Blue-Police)
5B	N802978-S150	Nut
6	—	Frame
A		Tighten to 54-75 N·m (40-55 Lb-Ft)
B		Tighten to 75-102 N·m (55-75 Lb-Ft)