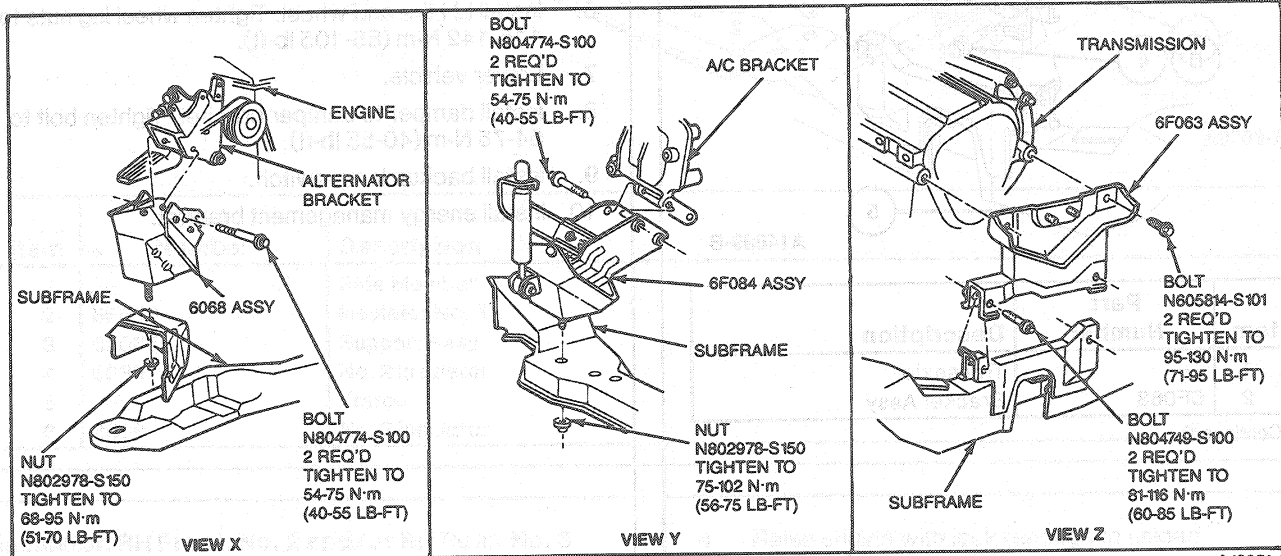
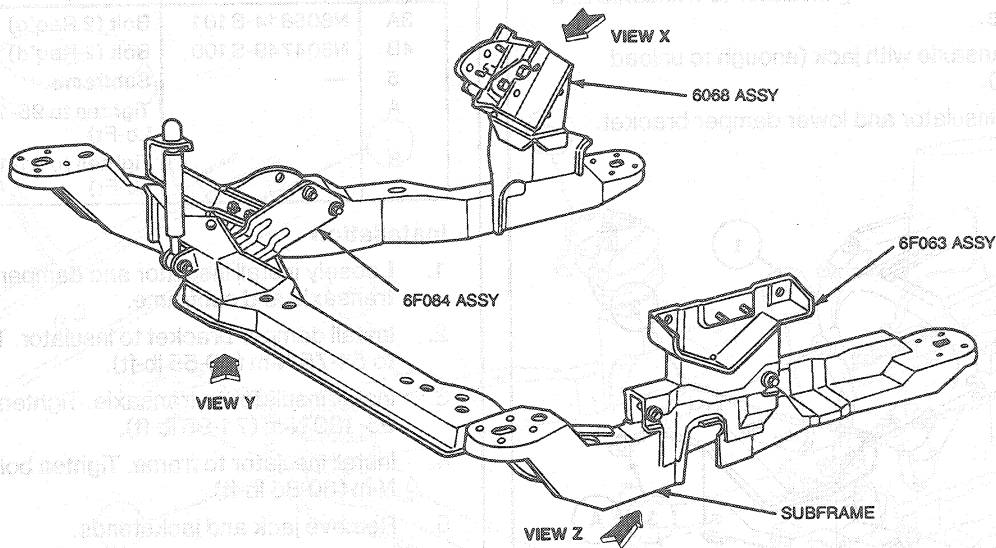


REMOVAL AND INSTALLATION (Continued)

6. Remove two through bolts and remove insulator from engine bracket.



Installation

1. Install insulator-to-engine support bracket with two through bolts. Tighten through bolts to 54-75 N·m (40-55 lb-ft). Refer to illustration under Removal, Step 6.
2. Lower engine down onto frame.
3. Install nuts retaining RH front and RH rear insulators to frame. Tighten nuts to 75-102 N·m (55-75 lb-ft). Install roll damper. Tighten bolts to 54-75 N·m (40-55 lb-ft).
4. Remove jack and lower vehicle.
5. Install bolt retaining RH engine damper to engine. Tighten bolt to 54-75 N·m (40-55 lb-ft).

Insulator, LH and Support Assembly No. 1A

Removal

1. Remove bolt retaining roll damper to lower damper bracket and place damper shaft out of the way.
2. Remove backup lamp switch.
3. Remove energy management bracket.
4. Raise vehicle on hoist. Refer to Section 00-02. Position jackstands under vehicle body allowing subframe to hang.
5. Remove LH tire and wheel.
6. Place jack and wood block in suitable place under transaxle and support transaxle.