

## REMOVAL AND INSTALLATION (Continued)

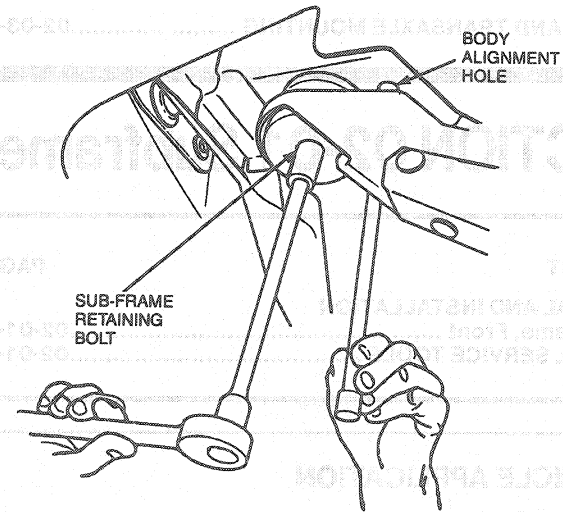
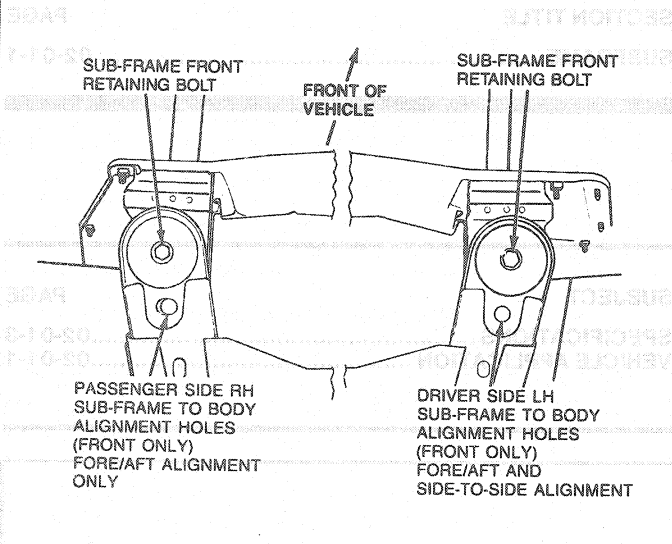
## Installation

- On 3.0L SHO engine equipped vehicles with manual transaxle, install four body mount retaining nuts to each mount. Tighten to 8-11 N·m (6-8 lb-ft). On vehicles equipped with 3.0L, 3.2L SHO and 3.8L engines install front body mounts to RH and LH subframe. Install four nuts to each mount and tighten to 8-11 N·m (6-8 lb-ft).

NOTE: DO NOT TIGHTEN AT THIS TIME.

- With an assistant, align subframe to body. Install two rear subframe-to-body rubber mounts on 3.0L, 3.2L SHO and 3.8L engine equipped vehicles. Install four bolts into mounts.

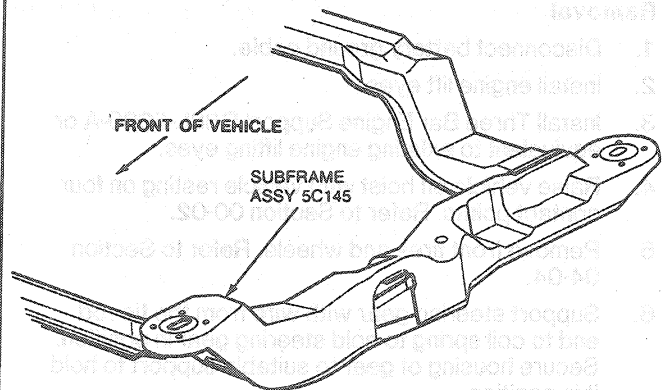
- Install a 19mm (3/4 inch) outside diameter pipe or similar tool into front LH subframe and body alignment holes. After aligning the holes, slightly tighten the LH front body mount bolt.
- Repeat Step 2 on front RH alignment holes.
- Check front LH alignment holes with tool.
- After subframe alignment is complete, tighten four subframe-to-body bolts to 75-102 N·m (55-75 lb-ft).



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- Install LH transaxle mount insulator at through bolts to subframe. Tighten to 81-116 N·m (60-85 lb-ft).
- Install stabilizer bar link attachment to stabilizer bar. Tighten to 47-65 N·m (35-47 lb-ft).
- Install two retaining nuts that secure the steering gear to the No. 2 crossmember. Tighten to 115-135 N·m (85-99 lb-ft).
- Remove wire supporting steering gear from tie rod end to coil spring.
- Install retaining nuts that secure the RH front engine mount and the RH rear engine mount to subframe. Tighten to 75-102 N·m (55-75 lb-ft).
- Connect lower control arm at pinch bolts to ball joints.
- Connect exhaust system at flex coupling and position in place.
- Install tires and wheels. Refer to Section 04-04.
- Lower hoist.

- Remove Three Bar Engine Support D88L-6000-A or equivalent and engine lifting eyes.
- Check front end alignment. Adjust if necessary. Refer to Section 04-00.



LH SIDE SHOWN RH SIDE SIMILAR

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