

GROUP FRAME AND MOUNTING 02 (6000)

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SECTION 02-01 Subframe

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VEHICLE APPLICATION

Taurus/Sable.

REMOVAL AND INSTALLATION

Subframe, Front

Tools Required:

- Three Bar Engine Support D88L-6000-A

Removal

1. Disconnect battery ground cable.
2. Install engine lift eyes.
3. Install Three Bar Engine Support D88L-6000-A or equivalent to existing engine lifting eyes.
4. Raise vehicle on hoist with vehicle resting on four contact points. Refer to Section 00-02.
5. Remove front tires and wheels. Refer to Section 04-04.
6. Support steering gear with wire from the tie rod end to coil spring to hold steering gear in position. Secure housing of gear to suitable support to hold it in position.
7. Disconnect exhaust system at flex coupling and drop down.
8. Disconnect lower control arm at pinch bolts to ball joints.
9. Remove two nuts that attach steering gear to No. 2 crossmember.
10. Remove retaining nuts from RH front engine mount and RH rear engine mount to subframe.
11. Remove stabilizer bar link attachment to stabilizer bar.
12. Remove LH transaxle mount insulator at through bolts to subframe.
13. Support subframe with adjustable jacks at subframe body mount location points.
14. Remove four body mount retaining bolts.
15. With an assistant, lower adjustable jacks and allow subframe to lower. Rotate front of subframe down and pick up rear of subframe off of exhaust pipe. Work subframe rearward until it can be lowered down past exhaust pipe.
16. Place subframe on floor or bench and transfer suspension components to the new subframe.