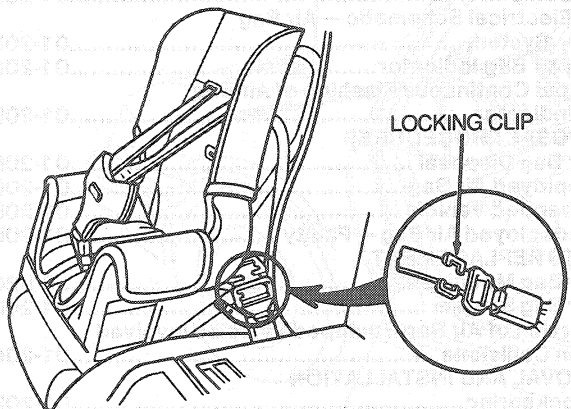


**ADJUSTMENTS (Continued)**

- Buckle safety belt. Forcibly tilt the child seat from side to side and also tug it forward to see if it is held securely in place. If excessive movement occurs, repeat Steps 3 through 6 or properly install child seat in a different seating position in the vehicle.

VIEW OF FINAL INSTALLATION



SEAT DESIGN SHOWN AS REFERENCE ONLY

R7610-A

**SPECIFICATIONS**

**PARTS REPLACEMENT CHART — LAP AND SHOULDER BELT WITH DAMAGED WELD NUT ANCHOR PLATE THREADS**

| PRODUCTION PARTS |             |   |
|------------------|-------------|---|
| Part No.         | Code Letter | Part Name   |
| 386277-S100      | IK          | Bolt—7 / 16-20 x 1.38 Pan Shldr. Tapping—.50 Shldr. |
| 389370-S100      | IM          | Bolt—7 / 16-20 x 1.15 Pan Head Tapping              |
| N803286-S190     | —           | Screw—M12 x 1.75 x 20 Pan Head                      |

(Continued)

**PARTS REPLACEMENT CHART — LAP AND SHOULDER BELT WITH DAMAGED WELD NUT ANCHOR PLATE THREADS (Cont'd)**

| PRODUCTION PARTS |             |  |
|------------------|-------------|--|
| Part No.         | Code Letter | Part Name                                    |
| N803886-S190     | —           | Bolt—M12 x 1.95 x 34 Pan Head Shoulder Pilot |
| 385709-S36       | T           | Bolt—1/2-13 x 1.38 Pan Head Shoulder Locking |
| 389478-S190      | U           | Bolt—1/2-13 x 1.15 Pan Head Locking          |

\* Identification letter on Top Bolt Head or Face of Spacer.

**TORQUE SPECIFICATIONS**

| Description                                     | N-m   | Lb-Ft         |
|---|-------|---------------|
| Safety Belt Anchor Bolts                        | 30-40 | 23-29         |
| Safety Belt Anchor Nuts                         | 60-90 | 44-66         |
| Auxiliary Seat Anchor Bolts                     | 7-11  | 6-8           |
| Auxiliary Seat Tether Anchor Bolts              | 17-27 | 13-19         |
| Auxiliary Seat Support Bolt                     | 3.5-5 | 31-44 (Lb-In) |
| Split Bench Safety Belt Nut                     | 68-92 | 50-68         |
| Rear Safety Belt Nuts                           | 30-43 | 23-31         |
| Screw   | 22-34 | 17-24         |
| Bucket Seat Safety Belt Anchor Nut              | 30-40 | 23-29         |
| Auxiliary Seat Safety Belt Outboard Anchor Nuts | 68-92 | 50-68         |

**SPECIAL SERVICE TOOLS**

| Tool Number / Description         | Illustration    |
|-----------------------------------|-----------------|
| T77L-2100-A<br>Seat Belt Bolt Bit | <br>T77L-2100-A |