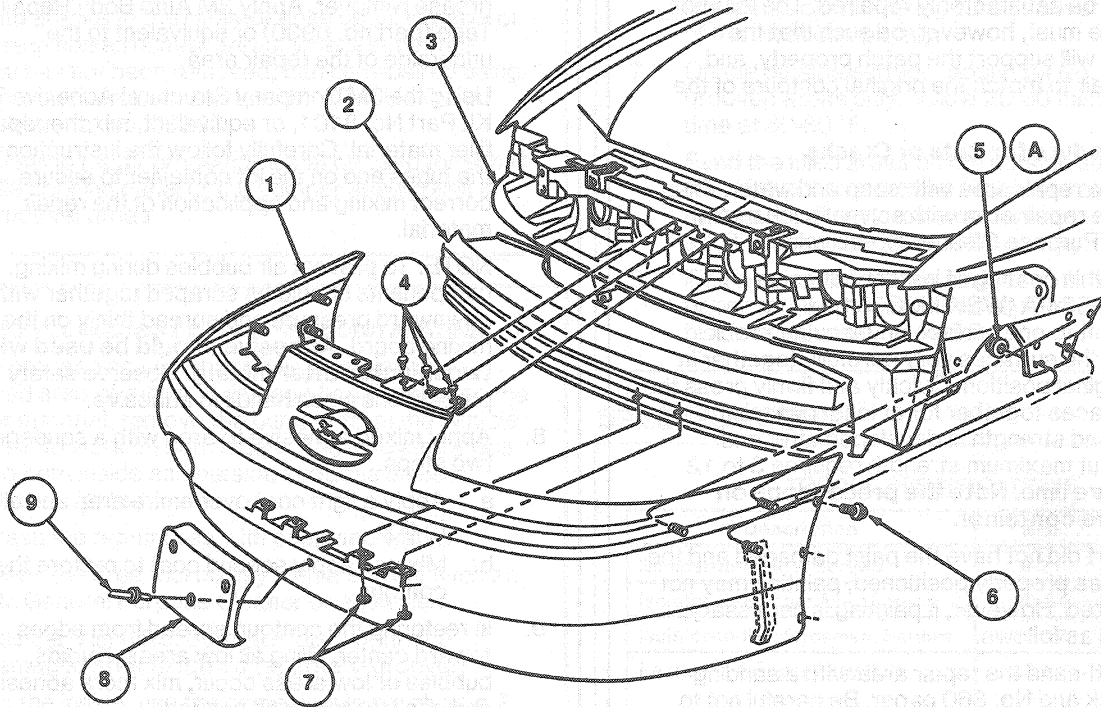


## REMOVAL AND INSTALLATION (Continued)



N9265-A

Item	Part Number	Description
1	17D957	Front Bumper Cover
2	—	Front Bumper Assy
3	8A164	Grille Opening Reinforcement
4	388577-S	Push Pin (3 Req'd Each Side)
5A	N621906-S36	Nut and Washer (2 Req'd Each Side)

(Continued)

Item	Part Number	Description
6	388577-S	Push Pin (1 Req'd Each Side)
7	388577-S	Push Pin (2 Req'd Each Side)
8	17A385	Front License Plate Bracket
9	N803043-S	Rivet (3 Req'd)
A		Tighten to 4.5-6.9 N·m (40-61 Lb-In)

## Rear

## Removal and Installation

1. Remove rear bumper as outlined.
2. Remove 10 push pins retaining cover to backside of bumper.
3. Remove six plastic rivets (three each side) retaining ends of cover to ends of bumper. Use a small diameter punch to knock out center of rivets.
4. To install, reverse Removal procedure.

## REPAIR

## Plastic Bumper Cover

## Taurus SHO

Cuts and cracks to the front or rear bumper cover where substrate material has not been removed can be repaired using Instant Adhesive E8AZ-19554-A (WSK-M2G351-A6), or equivalent. Gouges, tears and holes, where substrate material has been damaged, can be repaired using 3M Structural Adhesive Tube Kit No. 8101, or equivalent. Paint repairs can be made using commercially available flexible paint repair systems.

The following repair procedures can be used for either the front or the rear bumper cover assemblies. The first procedure is for cuts or cracks; the second procedure is for gouges, tears and punctures.