

REMOVAL AND INSTALLATION (Continued)

2. Using a letter "X" and 0.250-inch diameter drill, remove pop-rivet attaching actuator motor to door. Disconnect wiring at connector.
3. Disconnect the actuator motor link from door latch and remove motor.

Installation

1. Connect the actuator motor link to the door latch.
2. Connect wiring at connectors.
3. Use Heavy Duty Riveter D80L-23200-A or equivalent to install door lock actuator motor to door with pop-rivet.

CAUTION: Pop-rivet must be installed with bracket base tight to the inner panel.

4. Install watershield and door trim panel. Refer to Section 01-05.

Door Latch, Front

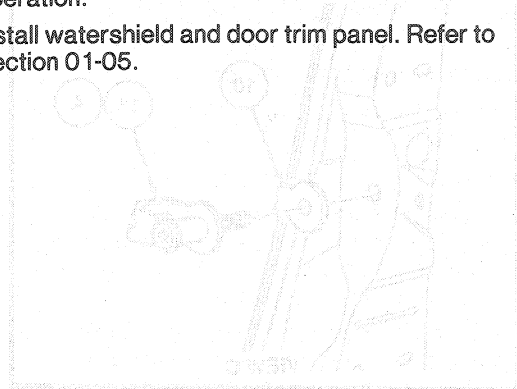
Removal

1. Remove door trim panel and watershield. Refer to Section 01-05.
2. Check all connections of remote control link and rod and service if necessary.
3. Remove remote control assembly and link clip.
4. Remove clip attaching lock cylinder rod to lock cylinder.
5. Remove clip from actuator motor, if so equipped.

6. Remove clip attaching push-button rod to latch.
7. Remove clip attaching outside door handle rod to latch assembly.
8. Remove three screws attaching latch assembly to door.
9. Remove latch assembly (with remote control link lock cylinder rod) and anti-theft shield from door cavity.

Installation

1. Install new bushings and clips onto new latch assembly. Install anti-theft shield, remote control link and lock cylinder rod onto latch assembly levers.
2. Position latch (with link and rod) onto door cavity, aligning screw holes in latch and door. Install three screws and tighten to 4-8 N·m (3-6 lb-ft).
3. Attach outside door handle rod to latch with a clip.
4. Attach push-button rod to latch assembly with clip.
5. Attach clip from actuator motor, if so equipped.
6. Attach lock cylinder rod to lock cylinder with clip.
7. Install remote control assembly and link clip.
8. Open and close door to check latch assembly operation.
9. Install watershield and door trim panel. Refer to Section 01-05.



Item	Part Number	Description
A	371884-8	Grease
18	1N20899-8-100	Rivet
17	1N20868-8-100	Screw (3 Red'd Each Side)
16	32023	Lock Cylinder Retainer
15	—	Lock Assy
14	381288-8-102	Rivet (2 Red'd Each Door)
13	32400	Handle Assy
12	1610158-82	Screw (1 Red'd Each Side)
11A	31852	Door Latch Control Assy
10	1N20958-8	Shim (1 Red'd Each Side)

Item	Part Number	Description
9	38838-8	Coil Spring
8	178742	Power Window Actuator
7	38838-8	Bushing
6	318A00	Push Assy
5B	31815	Latch Assy
4	37162	Handle-to-Latch Actuator Rod
3	15134	Lock Cylinder-to-Latch Actuator Rod
2	31814	Latch Assy
1	31816	Latch Remote Control Assy

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