

SPECIFICATIONS

TORQUE SPECIFICATIONS

Description	N-m	Lb-In
Steering Column Support Assy Nuts	21-28	16-20 (Lb-Ft)
Instrument Panel-to-Dash Brace	7-11	6-8 (Lb-Ft)
Steering Column Support Bracket Bolt	17-27	13-19 (Lb-Ft)
Instrument Panel Retaining Screw	9-14	80-123
Turn Signal Screw	2.1-2.9	19-25
Tilt Wheel Handle	3.5-5	31-44
Steering Column Cover Screws	9-14	80-123

(Continued)

TORQUE SPECIFICATIONS (Cont'd)

Description	N-m	Lb-In
Headlamp Switch Assy-to-Instrument Panel Cluster Opening Panel Assy	6-8	53-71
Console to Mounting Bracket Screws	1.4-2	12-18
Console Mounting Bracket-to-Floor Nuts	2.7-3.7	24-33
Shift Assy-to-Floor Screws	7.5-10.5	66-93

Part Number	Description	QTY
4630-0000	Steering Column Support Assy	1
4630-0001	Instrument Panel-to-Dash Brace	1
4630-0002	Steering Column Support Bracket Bolt	1
4630-0003	Instrument Panel Retaining Screw	1
4630-0004	Turn Signal Screw	1
4630-0005	Tilt Wheel Handle	1
4630-0006	Steering Column Cover Screws	1
4630-0007	Headlamp Switch Assy-to-Instrument Panel Cluster Opening Panel Assy	1
4630-0008	Console to Mounting Bracket Screws	1
4630-0009	Console Mounting Bracket-to-Floor Nuts	1
4630-0010	Shift Assy-to-Floor Screws	1

Part Number	Description	QTY
4630-0011	Headlamp Switch Assy-to-Instrument Panel Cluster Opening Panel Assy	1
4630-0012	Console to Mounting Bracket Screws	1
4630-0013	Console Mounting Bracket-to-Floor Nuts	1
4630-0014	Shift Assy-to-Floor Screws	1

(Continued)