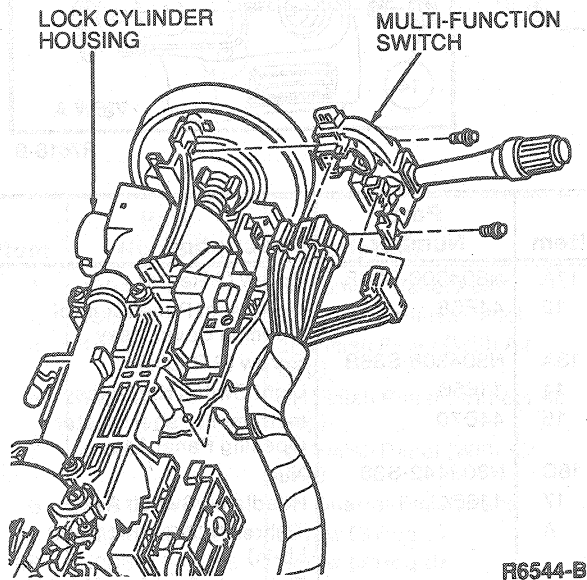


REMOVAL AND INSTALLATION (Continued)

Item	Part Number	Description
1	3530	Steering Column Shroud
2	11A606	Ignition Switch
3A	390345-S36	Screw (2 Req'd)
4	13K359	Turn Signal and Windshield Wiper Switch Assembly
5B	3F609	Tilt Wheel Handle and Shank Assembly
6	3533	Steering Column Cover-Lower
7C	55929-S2	Screw (3 Req'd)
A		Tighten to 2.1-2.9 N·m (19-25 Lb·In)
B		Tighten to 3.5-5 N·m (31-44 Lb·In)
C		Tighten to 0.6-1.1 N·m (7-10 Lb·In)

5. Remove four bolts and opening cover from under steering column.
6. Remove steering column trim shrouds. Disconnect all electrical connections from steering column multi-function switch.
7. Remove two screws retaining multi-function switch and remove switch.



8. Pull gear shift lever to the full down position (column shift).
9. Remove four (Taurus), five (Sable) cluster opening finish panel retaining screws.
10. Remove finish panel by pulling toward driver to unsnap snap-in retainers and disconnect wiring from switches, clock and warning lamps.
11. To install, reverse Removal procedure.