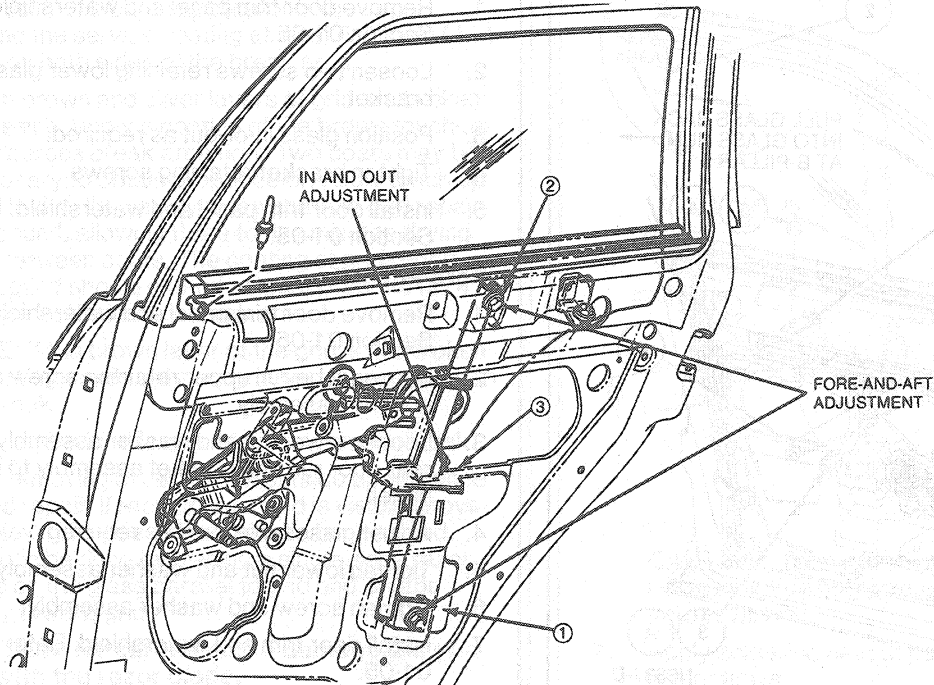


ADJUSTMENTS (Continued)

4. Install door trim panel and watershield. Refer to Section 01-05.



SPECIFICATIONS

WINDOW MOTOR CURRENT DRAW

Description	Specification
No Load	5 amperes or less at 12.8 volts

TORQUE SPECIFICATIONS

Description	N-m	Lb-Ft
Run Retaining Screws	9-14	7-10
Stabilizer Retaining Nut	7-11	5-8
Regulator-to-Inner Panel	9-14	7-10
Guide-to-Glass Bracket	4-7	3-5 ^{*1}
Equalizer Nut	7-11	5-8
Glass Stabilizer Bracket Retaining Screw	7-11	5-8
Glass Run Bracket Retaining Nut	7-11	5-8
Exterior Door Belt Weatherstrip Retaining Nuts	1.4-2.3	12-20 (Lb-In)
Run Bottom Bracket to Door Inner Panel	7-11	5-8
Tube Run to Door Belt Panel	7-11	5-8
Motor and Drive Screws	5.6-9.6	50-84 (Lb-In)

(Continued)

TORQUE SPECIFICATIONS (Cont'd)

Description	N-m	Lb-Ft
Glass to Glass Bracket	4-7	36-61 (Lb-In)
Lift Gate Nut	5-7	4-5
Quarter Window Nuts	1-2	9-18 (Lb-In)

SPECIAL SERVICE TOOLS

Tool Number	Description
D80L-23200-A	Heavy Duty Riveter
D81T-33610-H	Glass Holding Tool

ROTUNDA EQUIPMENT

Model	Description
118-00050	Glass Adhesive Cutter
007-00001	Digital Volt-Ohmmeter
107-00300	Heat Gun
163-00001	Deluxe Glass Adhesive Cutter

1 *For all 3mm (0.12 inch) side door glass