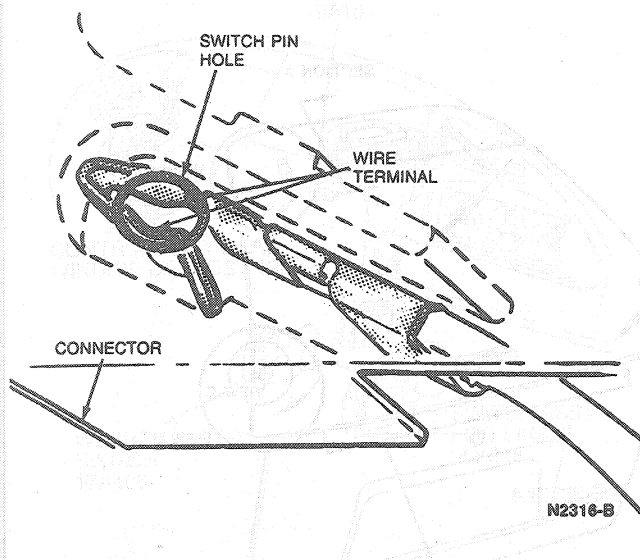


REMOVAL AND INSTALLATION (Continued)

3. Pull wire and terminal from connector.
4. To install terminal in connector, open terminal and insert into wire hole.



N2316-B

Window Motor

Removal

1. Raise window to full-up position, if possible. If glass cannot be raised and is in a partially down or full-down position, it must be supported so that it will not fall into door well during motor removal.
2. Disconnect battery ground cable.
3. Remove door trim panel and watershield. Refer to Section 01-05. Disconnect window motor wiring leads.
4. Remove two forward regulator mounting plate attaching rivets.

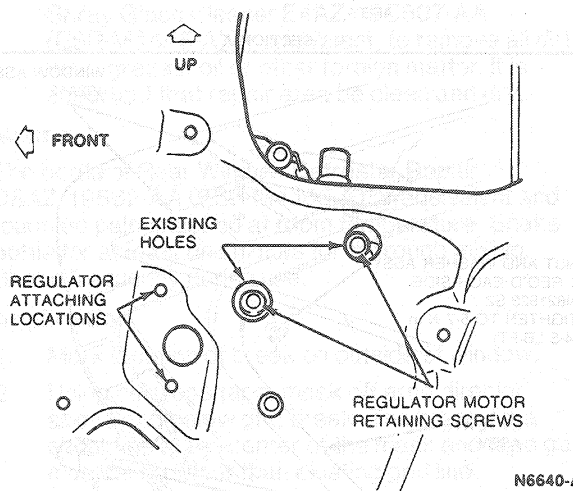
CAUTION: Prior to motor drive assembly removal, ensure that the regulator arm is in a fixed position to prevent dangerous counterbalance spring unwind.
5. Remove three window motor mounting screws.
6. Push regulator mounting plate outboard sufficiently to remove power window motor.

Installation

1. Position the motor and drive to the regulator and install the three screws **snug— not tight.**

2. Connect the motor wires at the connector and cycle the glass to ensure gear engagement. After the gears are engaged, tighten the three motor and drive retaining screws to 5.6-9.6 N-m (50-84 lb-in).
3. Install two regulator mounting plate rivets.
4. Connect battery ground cable.
5. Check power window for proper operation.

NOTE: Verify that all drain holes at bottom of doors are open to prevent water accumulation over motor.
6. Install door trim panel and watershield. Refer to Section 01-05.



N6640-A

Liftgate Glass

1. Remove RH and LH rear pillar mouldings to gain access to nut and washer assemblies retaining liftgate window hinges to liftgate assembly. Refer to Section 01-05.
2. Remove nut and washer assemblies retaining RH and LH liftgate window hinges to liftgate assembly.
3. Remove clevis pins from RH and LH liftgate assemblies.
4. Remove liftgate window.