

REMOVAL AND INSTALLATION (Continued)

(Continued) REMOVAL AND INSTALLATION

Window Regulator, Rear

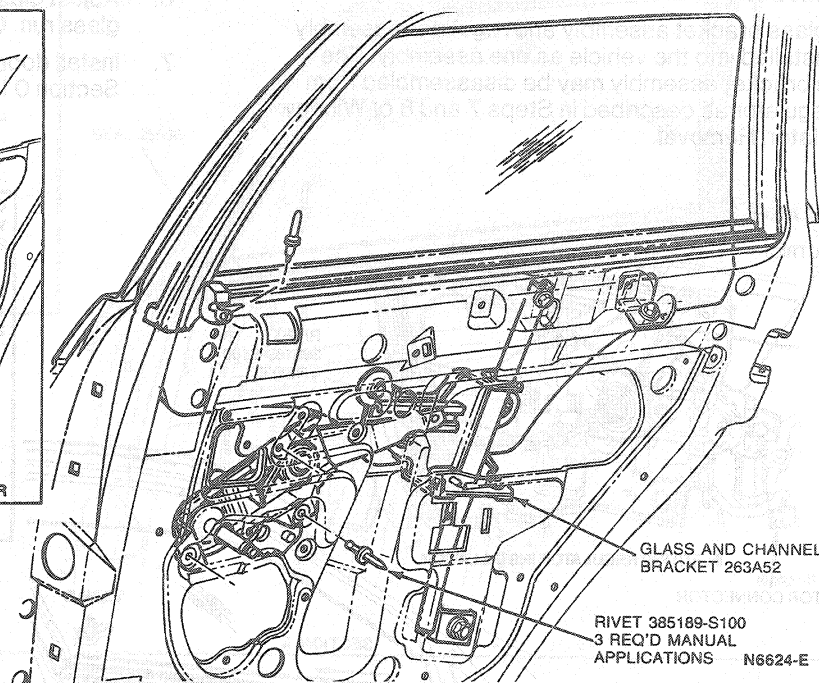
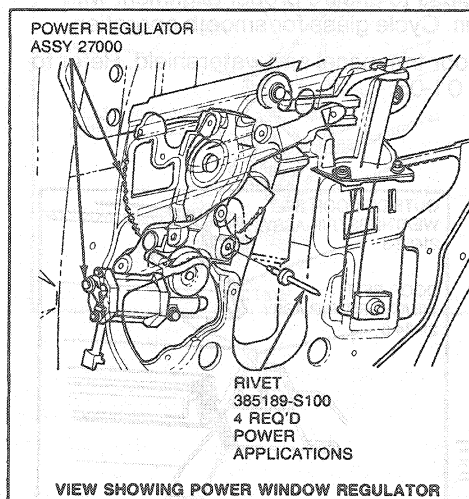
NOTE: Use access hole in door inner panel for removal and installation.

Removal

1. Remove door trim panel and watershield. Refer to Section 01-05.
2. Remove glass as outlined.
3. Remove three rivets (manual windows) or four rivets (power windows) attaching regulator mounting plate assembly to door inner panel.
4. Slide regulator arm plastic guides out of C-channel, and disconnect power wiring connector lift.
5. Remove window regulator from door.

Installation**Tools Required:**

- Heavy Duty Riveter D80L-23200-A
1. Install window regulator through the access hole in the rear door and slide regulator arm plastic guides into glass bracket C-channel.
- NOTE:** Equivalent metric retainers may be used.
2. Install rivets (385189-S100) using Heavy Duty Riveter D80L-23200-A or equivalent, or 1/4-20 x 1/2-inch screw and washer assemblies and 1/4-20 nut and washer assemblies to secure regulator mounting plate to door inner panel.
 3. Cycle glass to check for smooth operation.
 4. Install watershield and door trim panel. Refer to Section 01-05.

**Glass and Channel Assembly, Rear Door****Removal**

1. Remove door trim panel and watershield. Refer to Section 01-05.
2. Prop glass in the full-up position and remove glass-to-glass bracket retaining rivets as outlined under Door Glass, Removal.
3. Remove screw and washer assembly attaching tube run at door belt.
4. Remove nut and washer attaching tube run bottom bracket to door inner panel.
5. Tilt run and bracket to remove C-channel from regulator arm plastic guide.

6. Remove glass and channel assembly from door.

Installation

1. Insert glass and channel assembly into door, and slide regulator arm plastic guide into C-channel.
2. Install nut and washer assembly attaching tube run bottom bracket to door inner panel and tighten to 7-11 N·m (5-8 lb-ft).
3. Install screw and washer attaching tube run to door belt panel and tighten to 7-11 N·m (5-8 lb-ft).
4. Install glass-to-glass bracket retaining rivets (or screws and nuts) as outlined.