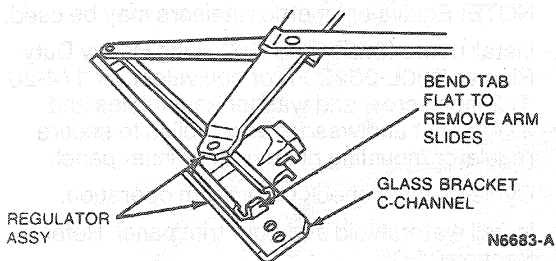


REMOVAL AND INSTALLATION (Continued)

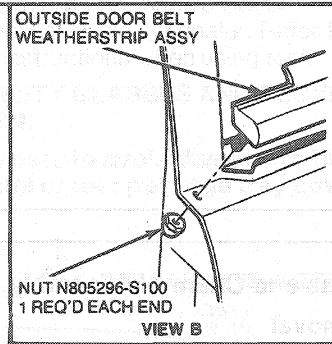
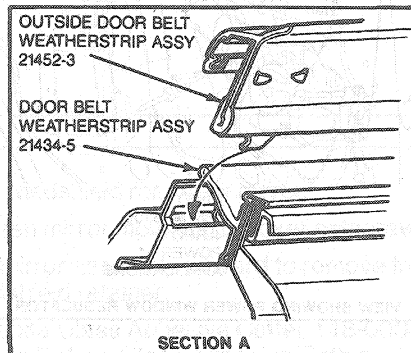
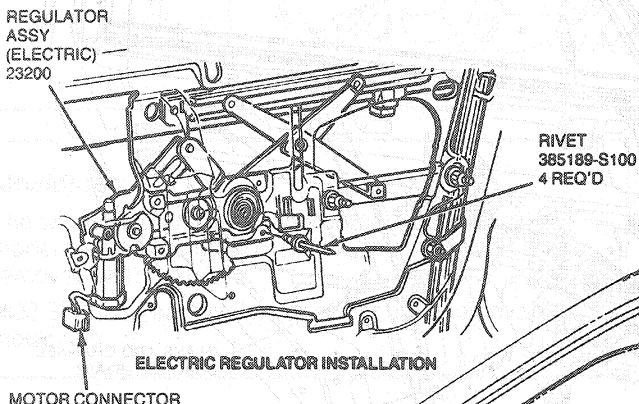
- 8. Install new regulator arm plastic guides into glass bracket C-channel and bend tab back to 90 degrees. (Use care not to break tab, if tab is cracked or broken, replace glass bracket assembly. Ensure rubber bumper is installed properly on new glass bracket, if replacement is made).



Installation

The glass bracket assembly and regulator assembly are installed into the vehicle as one assembly. The glass bracket assembly may be disassembled from the regulator as described in Steps 7 and 8 of Window Regulator, Removal.

- 1. Install regulator with preassembled glass bracket into vehicle. Set the regulator base plate to door inner panel using base plate locator tab as a guide.  
NOTE: Two 1/4-20 x 1-inch bolts and two 1/4-20 nut and washer assemblies may be used as alternates for glass retention. However, torque must not exceed 4-7 N·m (3-5 lb-ft). Equivalent metric retainers may be used.
- 2. Install three (manual) or four (power) rivets (385189-S100) to attach regulator to door inner panel.
- 3. Install equalizer bracket.
- 4. Install inside door belt weatherstrip and glass stabilizer.
- 5. Lower regulator arms to access holes in door inner panel. Install door glass as outlined.
- 6. Adjust glass to ensure proper alignment with glass run. Cycle glass for smooth operation.
- 7. Install door trim panel and watershield. Refer to Section 01-05.



MOTOR CONNECTOR

ELECTRIC REGULATOR INSTALLATION

NUT AND WASHER  
N621906-S2  
TIGHTEN TO  
9-14 N·m  
(7-10 LB-FT)

RIVET 385189-S100  
3 REQ'D MANUAL

MANUAL REGULATOR INSTALLATION

NUT AND WASHER  
N621906-S2  
TIGHTEN TO  
9-14 N·m  
(7-10 LB-FT)

NUT AND WASHER  
N621907-S36  
2 REQ'D  
TIGHTEN TO  
9-14 N·m  
(7-10 LB-FT)

N6684-D