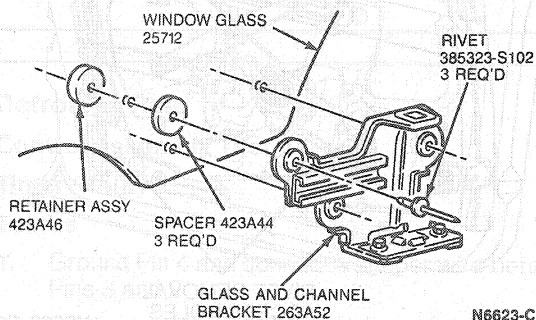


REMOVAL AND INSTALLATION (Continued)

NOTE: Equivalent metric retainers may be used.

- Secure glass-to-glass bracket using Heavy Duty Riveter D80L-23200-A or equivalent to install two rivets.
- Install inner door belt weatherstrip, using hand pressure to push weatherstrip onto door flange.
- Install glass stabilizer bracket and retaining screw and washer. Tighten to 7-11 N·m (5-8 lb-ft).
- Cycle glass to ensure smooth operation.
- Install watershield and door trim panel. Refer to Section 01-05.



Door Glass Run Assembly, Front

Removal

CAUTION: Removal of the front door glass run is recommended only if damage occurs to the run assembly. Due to the fragile make-up of the component, unnecessary removal may cause damage and/or breaks in the aluminum or the light gauge steel carrier insert within the rubber seal of the run assembly.

- Remove the following window glass components as outlined:

- Inside and outside door belt weatherstrips
- Front glass run retainer screw
- Front door glass

CAUTION: The front door glass run requires very **CRITICAL AND SPECIAL-TYPE HANDLING**. The glass run must be handled by the center section only—**NEVER FROM FRONT OR REAR LEGS**. The glass runs must be handled in a manner that prevents damage to the A- and B-pillar corners.

The glass run must be handled with special care even when installing into the door window glass opening. The front leg of the glass run with the front run retainer attached is eased into the door at the door belt opening.

- To remove glass run assembly, carefully pull run assembly off window opening pinch weld and remove through window opening.

Installation

NOTE: This procedure requires two people, one inserting the front leg and another person holding the remainder of glass run at center section to prevent bending. After the front (A-pillar section) and the rear (B-pillar section) of the glass run assembly is inserted into the door, the glass run is installed per the following procedure:

- Locate moulded B-pillar corner of glass run from pinch weld flange to upper corner of door frame (arrow A).
- Apply hand pressure to glass run from belt line area of B-pillar and push run upward (vertically) into corner. Ensure run is fully flush with sheet metal.
- While applying upward pressure along B-pillar (arrow B), install run onto door frame pinch weld along B-pillar starting from top and moving downward. Use hand pressure to ensure glass run is flush with outer door panel sheet metal.
- Use hand pressure from center of upper door frame area (arrow C), and push glass run rearward along pinch weld flange into B-pillar upper corner. Ensure glass run is flush with outer door panel sheet metal at corner.
- While applying hand pressure rearward, install glass run onto door frame pinch weld along upper door frame starting from B-pillar and going to A-pillar.

Door Glass Stabilizer Assembly, Front

Refer to the illustration under Glass Adjustment and Glass Run, Removal and Installation.

Removal

- Remove door trim panel and watershield. Refer to Section 01-05.
- Remove nut and washer assembly attaching stabilizer to door inner panel at belt.
- Remove stabilizer.

Installation

- With glass in full-up position, install stabilizer assembly into locator hole in door inner panel.
- Set stabilizer pad to slightly touch door glass. Tighten retaining nut and washer to 7-11 N·m (5-8 lb-ft).
- Install door trim panel and watershield. Refer to Section 01-05.