

## REMOVAL AND INSTALLATION (Continued)

2. Remove seat cushion and disconnect lumbar support pad inflating tube.
3. Remove the seat back trim cover and pad assembly from the seat back frame as outlined.
4. Using a screwdriver or similar tool, pry the lumbar support pad retaining hooks outward. Remove the pad from the seat back frame.

**Installation**

1. Position the lumbar support pad to the seat back frame, and install the retaining hooks into the frame assembly.
2. Install the seat back pad and trim cover as outlined.
3. Install the seat cushion and connect the lumbar support pad inflating tube. Tighten the inboard pivot screw to 19-27 N·m (14-15 lb-ft). Tighten the two outboard retaining screws to 30-43 N·m (23-31 lb-ft).
4. Install the seat and track assembly. Refer to Section 01-10A.
5. Check the seat tracks and safety belts for proper operation.

**Air Pump/Motor****Removal**

1. Remove the front seat cushion cover and pad assembly as outlined.

2. Remove the two screws retaining the pump and motor assembly to the cushion frame.
3. Disconnect the inflating tube and electrical connector from the pump and motor and remove the pump/motor.

**Installation**

1. Connect the inflating tube and electrical connector to the pump and motor assembly.
2. Install the pump/motor on the frame with the two retaining screws.
3. Install the cushion pad and trim cover as outlined.

## SPECIFICATIONS

## TORQUE SPECIFICATIONS

Description	N·m	Lb·Ft
Seat Back-to-Cushion Pivot Screw	19-27	15-19
Seat Back-to-Cushion Screws	30-43	23-31
Seat Back-to-Cushion Frame Screws	44-60	33-44

