

SPECIFICATIONS (Continued)

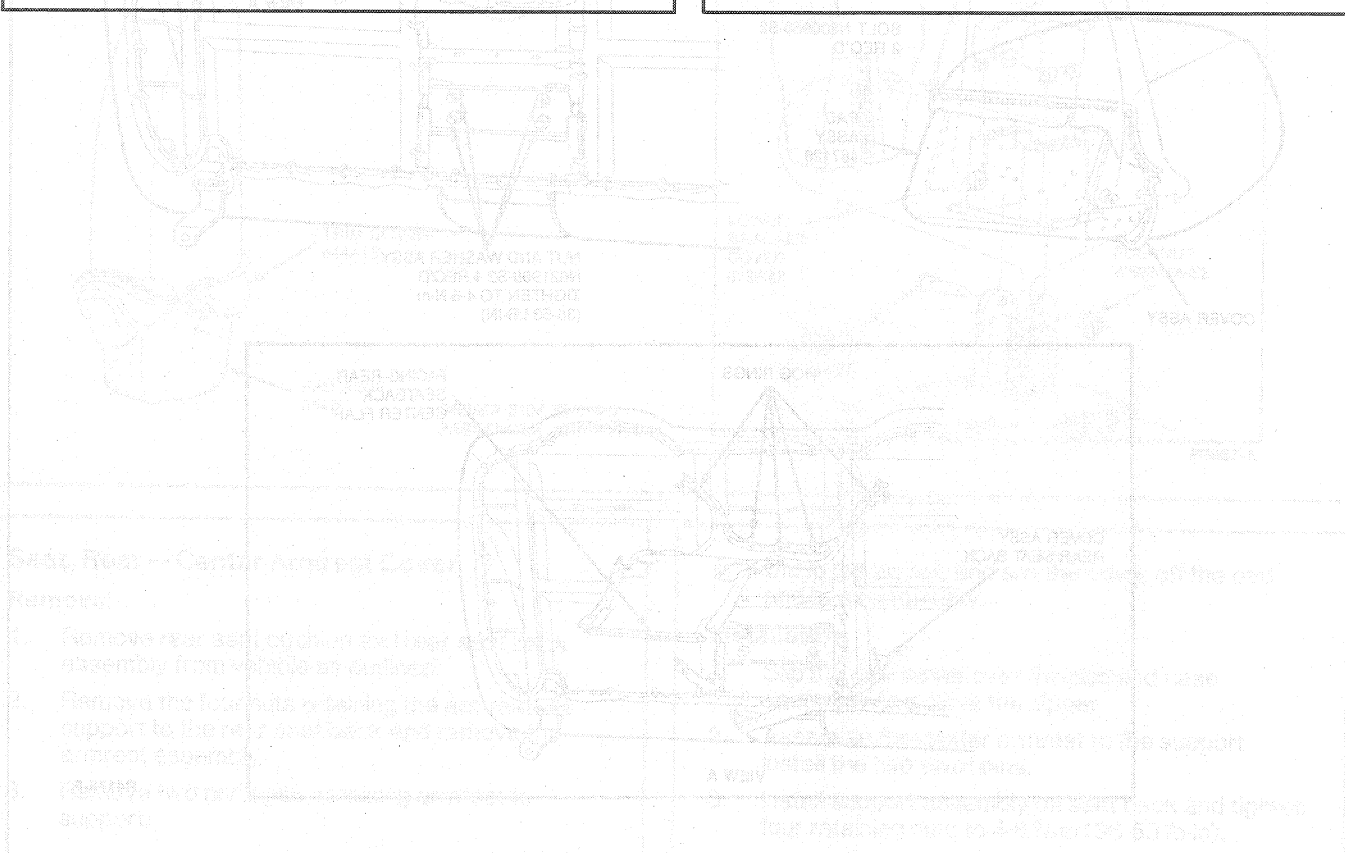
TORQUE SPECIFICATIONS (Cont'd)

Description	N-m	Lb-Ft
Seat Back Bracket Bolt	4.6-6.8	41-61 (Lb-in)
Rear Seat Back-to-Floorpan Bolts	35-55	26-40
Rear Seat Latch Release Nuts	7-11	6-8
Auxiliary Seat-to-Floorpan Screws	17-27	13-19
Head Restraint Bracket Bolts	7-11	6-8
Seat Back Support Nuts	4-6	36-53

SPECIAL SERVICE TOOLS

ROTUNDA EQUIPMENT

Model	Description
007-00001	Digital Volt Ohmmeter



SPECIFICATIONS

TORQUE SPECIFICATIONS

Description	N-m	Lb-Ft
Seat Back Bolt	4.6-6.8	39-55 (Lb-in)
First Seat Pin Front Nut	17-27	13-19
Strap and Buckle Assy Nut	30-43	23-31
Seat Track-to-Seat Screws	17-27	13-19
Front Inboard Nut	28-38	21-28
Rear Outboard Nut	17-23	13-17
Front Inboard Bolt	17-23	13-17
Seat Track Pin Bolt	17-23	13-17
Seat Track Floor Bolt	17-23	13-17
Left-to-Seat Back Screws	20-43	15-31
Right-to-Seat Back Screws	14-20	11-15

(Continued)

ADJUSTMENTS

The manual recliner system is modular and does not require adjustment. However, proper lubrication of the recliner seat back recliner assembly is defined using Multi-Purpose Grease (Dodge-1988-4A) (E88-M1C108-A and E88-M1C108-B) or equivalent.

The only authorized service permitted on the recliner mechanism is the following:

1. Tightening of all retaining screws as outlined.
2. Replacement (in entirety) of a damaged or non-functional recliner assembly.
3. Removal of any foreign material, such as the straps, pieces of foam and trim.