

REMOVAL AND INSTALLATION (Continued)

**ADJUSTABLE SEAT BACK  
DRIVER SEAT SHOWN  
PASSENGER SEAT TYPICAL**

**LUMBAR SEAT ONLY  
VIEW A**

**BUCKET SEAT SHOWN  
SPLIT BENCH TYPICAL**

R4184-F

| Item | Part Number | Description               |
|------|-------------|---------------------------|
| 1    | 65500       | Seat Back Assy            |
| 2    | 62648       | Recliner Assy             |
| 3A   | N804266-S2  | Screw (2 Req'd Each Seat) |
| 4    | 61710       | Seat Track Assy           |

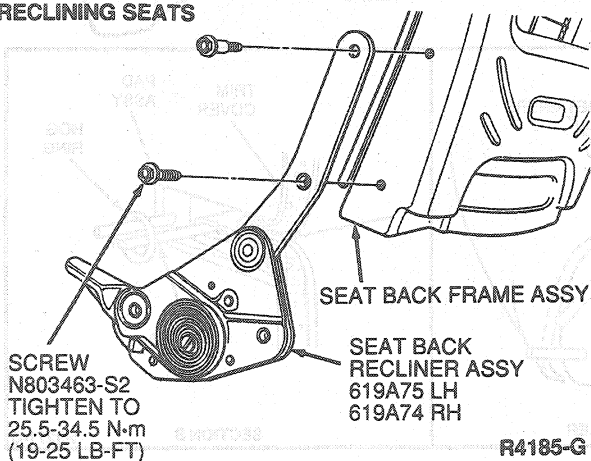
| Item | Part Number | Description                        |
|------|-------------|------------------------------------|
| 5    | 65534       | Seat Cushion Assy                  |
| 6    | —           | Seat Back Pivot                    |
| 7    | —           | Lumbar Fill Tube                   |
| A    | —           | Tighten to 44-60 N-m (31-44 Lb-Ft) |

(Continued)

TR4184F

3. Pull back a small portion of seat back cover to expose two screws retaining seat recliner assembly to seat back.
4. Remove screws and bracket or recliner assembly.

RECLINING SEATS



Installation

1. Position seat back or recliner assembly (reclining seats) to seat back frame. Install retaining screws and tighten to 25.5-34.5 N-m (19-25 lb-ft). Refer to the illustration under Removal, Step 4.
2. Position seat back recliner assembly to seat track assembly. Install retaining screws and tighten to 44-60 N-m (31-44 lb-ft). Refer to the illustration under Removal, Step 2.
3. Position seat cushion side cover to seat and install cover screws. Connect any disconnected wires. Refer to the illustration under Removal, Step 1.

Seat Back Trim Cover, Front

Removal

1. Remove seat and track assembly from vehicle as outlined.
2. Remove seat back latch covers. Remove bolts retaining seat back to recliner as outlined. Place seat back assembly on a protective surface.
3. Remove head restraint assembly as outlined.