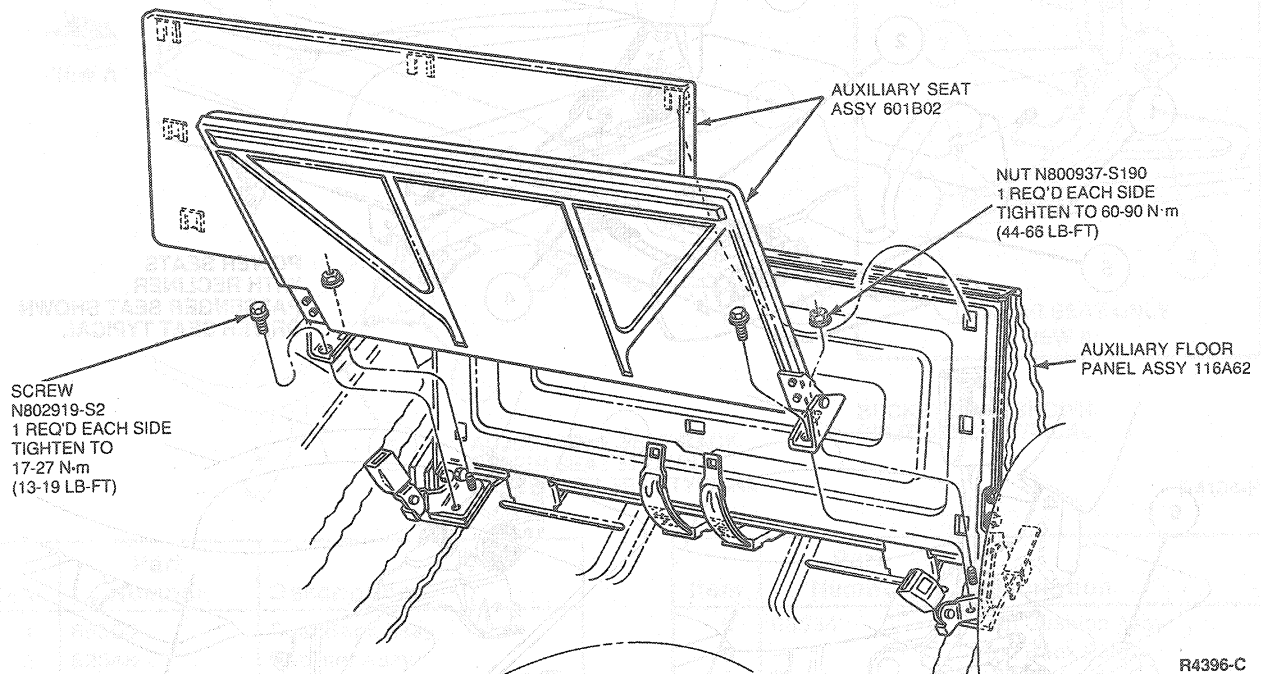


## REMOVAL AND INSTALLATION (Continued)

4. To install, reverse Removal procedure.



## Head Restraint, Front Seat

## Removal

1. Unscrew retainer caps.
2. Pull up on head restraint. Compress foam in area of guide sleeves.
3. Remove head restraint positioning springs. Pull head restraint up and out.

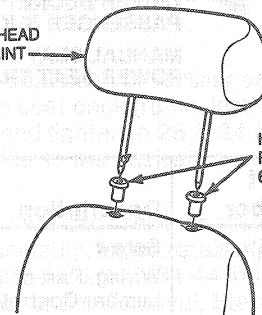
## Installation

1. Slide retainer caps onto head restraint posts.
2. Compress foam in guide sleeve area. Install positioning springs on sleeves.
3. Insert head restraint posts (notches on posts facing rearward) into guide sleeves and push down to engage positioning spring.
4. Tighten retainer caps onto guide sleeves.

**NOTE:** Head restraint must operate smoothly throughout its range of travel, must remain in any fixed position, and must not be freely removable from the seat back. If any of these conditions are not met, check for proper installation of positioning spring onto sleeve.

5. Adjust head restraint assembly by applying hand pressure, either up or down, to center area of head restraint.

FRONT HEAD  
RESTRAINT  
611A08



HEAD RESTRAINT  
RETAINER  
610A18

R7016-A

## Seat Back, Front

The recliner assembly must be replaced as a unit.

**NOTE:** Service of the recliner components is not acceptable and should not be attempted.

## Removal

1. Remove seat cushion side cover retaining screws. Disconnect electrical connectors, if necessary (power seats), and remove side cover.