

REMOVAL AND INSTALLATION (Continued)**Installation**

Slide mirror on bracket until mirror locks into place.

Mirror, Mounting Bracket**Tools Required:**

- Rotunda Heat Gun 107-00301

Removal

If bracket vinyl pad remains on windshield, apply low heat from Rotunda Heat Gun 107-00301 or equivalent, until the vinyl softens. Peel vinyl off the windshield and discard.

Installation

1. Make sure glass, bracket and adhesive kit, (Rear View Mirror Adhesive D9AZ-19554-CA (ESB-M2G 176-A) or equivalent) are at least at room temperature: 18.3-23.9°C (65-75°F).
2. Locate and mark mirror mounting bracket location on the outside surface of windshield.
3. Thoroughly clean bonding surfaces of glass and bracket to remove old adhesive. Use mild abrasive cleaner on glass and fine sandpaper on bracket to lightly roughen surface. Wipe clean with alcohol moistened cloth.
4. Crush accelerator vial (part of Rear View Mirror Adhesive D9AZ-19554-CA (ESB-M2G 176-A) or equivalent), and apply accelerator to bonding surface of bracket and windshield. Let dry for three minutes.
5. Apply two drops of Rear View Mirror Adhesive D9AZ-19554-CA (ESB-M2G 176-A) or equivalent to the mounting surface of the bracket. Using a clean toothpick or wooden match, quickly spread the adhesive evenly over the mounting surface of the bracket.
6. Quickly position the mounting bracket on the windshield. The 9.5mm (3/8 inch) circular depression in the bracket must be toward the inside of the passenger compartment. Press the bracket firmly against the windshield for one minute.
7. Allow bond to set for five minutes. Remove any excess bonding material from the windshield with an alcohol dampened cloth.

CLEANING**Mirror, Outside Rear View**

CAUTION: Outside rear view mirrors should not be cleaned with a dry cloth or abrasive cleaning powders. Do not remove ice with a scraper. The mirror should only be cleaned with a soft, clean cloth and mild detergent and water or Ultra Clear Spray Glass Cleaner E4AZ-19C507-AA (ESR-M17P5-A) or equivalent, otherwise damage to the reflective surface may result.

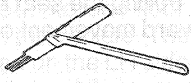
Frozen Mirrors

CAUTION: To prevent damaging the internal mechanism or glass, outside manual remote mirrors which are frozen must be thawed prior to functioning. **DO NOT** attempt to free-up the mirror by pressing against the glass assembly.

SPECIFICATIONS**TORQUE SPECIFICATIONS**

Description	N-m	Lb-In
Outside Mirror Assy Nuts	2.8-4.5	25-40

SPECIAL SERVICE TOOLS

Tool Number/ Description	Illustration
T91T-17700-A Inside Mirror Removal Tool	 T91T-17700-A

ROTUNDA EQUIPMENT

Model	Description
007-00001	Digital Volt Ohmmeter
107-00301	Heat Gun