

ADJUSTMENTS (Continued)

Align each section proportionately, until the proper dimensions are obtained. If body alignment is questionable, refer to illustration for underbody dimensions.

Underbody Dimensions

Tools Required:

- Rotunda Complete Laser Measuring System 073-00450

CAUTION: Disconnect the negative battery cable before using any electric welding equipment.

Use the Rotunda Complete Laser Measuring System (073-00450) to measure the underbody dimensions. Refer to the illustration for the correct measuring points. The dimensions of the underbody are critical to the proper fit and function of the underbody. Refer to the illustration for the correct measuring points. The dimensions of the underbody are critical to the proper fit and function of the underbody. Refer to the illustration for the correct measuring points.

CAUTION: Do not attempt to correct any underbody misalignment with one jacking operation.

To align or square up a body, take two opposite diagonal measurements between the front center of rear pillars. Take the measurements between reference points, such as cross lines or weld joints which are diagonally opposite each other on the two pillars being measured. Since all measurements should be made from the same point, remove all interior trim from the checking points.

Underbody dimensions are shown in the following illustration. Dimensions can be measured using Rotunda Complete Laser Measuring System 073-00450 or equivalent.

CAUTION: Never apply excessive heat to bumper surface. Heat could cause the bumper to blister.

Always use correct measuring technique. Always use correct measuring technique. Always use correct measuring technique.

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