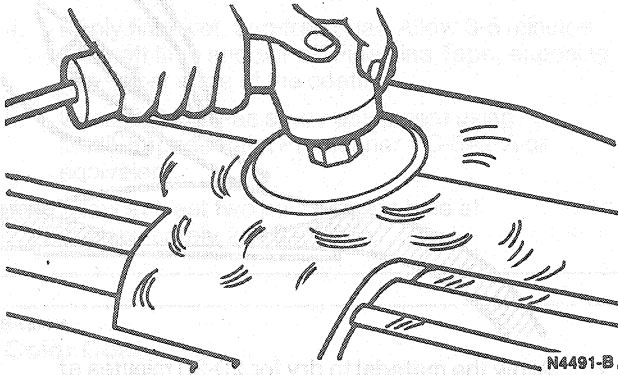
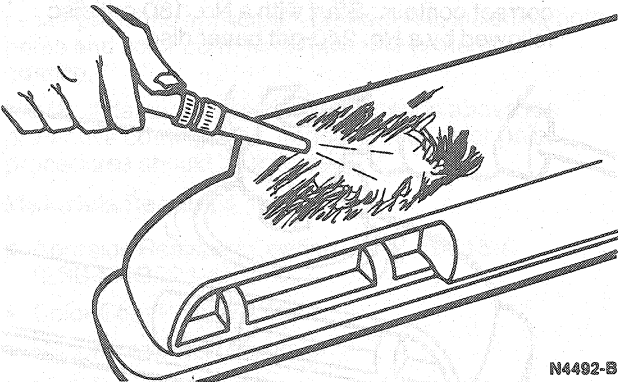


REPAIR (Continued)

10. The entire panel surface must be scuff sanded (orbital-type disc or block) with No. 320 disc or paper.



11. Clean area by blowing off dust and tack wipe. Wash with a silicone and wax remover.



12. For refinishing, follow paint manufacturer's instructions.

Exterior Parts, Flexible—Refinishing

Elastomeric additive is intended for use with Acrylic Air Dry service paints or suitable equivalents to refinish flexible parts, and is not suitable for use on metal.



This material adds flexibility to air dry repair paints so that the same paint with additive can also be used for repair of soft, non-metallic parts. The use of standard service automotive finishes on flexible parts is impractical as these finishes form a rigid coating when paint cures. This additive allows paint coating to adhere to the part when flexed or compressed and return to normal appearance as the part returns or recovers to its original shape.

WARNING: THE ADDITIVE MUST BE HANDLED WITH CAUTION. IT IS INTENDED FOR INDUSTRIAL USE ONLY BY QUALIFIED PERSONNEL AND IS NOT INTENDED FOR THE GENERAL PUBLIC. THE PRODUCT LABEL PROVIDES INFORMATION ON RECOMMENDED SAFETY PRECAUTIONS AND PROPER APPLICATION. THE ELASTOMERIC ADDITIVE SHOULD NOT BE USED UNTIL THIS INFORMATION IS READ AND UNDERSTOOD. OBSERVE ALL APPLICABLE PRECAUTIONS.

THE VAPOR AND MIST SPRAY CAN BE HARMFUL. WHEN MIXED, IT SHOULD BE, IF POSSIBLE, USED IN A SPRAY BOOTH WITH ADEQUATE RESPIRATOR PROTECTION. THE RECOMMENDED PROTECTION IS A NIOSH-APPROVED POSITIVE PRESSURE AIR-SUPPLIED RESPIRATOR. IF THIS IS NOT AVAILABLE, USE A VAPOR/PARTICLE RESPIRATOR SUCH AS 3M® MODEL NO. 6984 OR ITS EQUIVALENT, RECOMMENDED BY THE MANUFACTURER AS EFFECTIVE FOR ISOCYANATE VAPORS AND MIST. RESPIRATOR PROTECTION IS RECOMMENDED FOR USE DURING THE WHOLE TIME OF SPRAYING AND UNTIL ALL VAPOR AND MIST IS GONE. THE 3M® RESPIRATOR PACKAGE HAS SPECIFIC FITTING AND USAGE INSTRUCTIONS THAT MUST BE FOLLOWED TO ENSURE MAXIMUM PROTECTION FROM THE RESPIRATOR.

The additive should be kept away from water or moist air because it may react with water and form a gel-like material which can make the product useless. The flexibility of the coating may be adversely affected if relative humidity of air is high during application. The container must be kept closed when not in use.

The useable "pot" life of a mixed color is approximately one hour, after which the mixture will have poor drying characteristics. To avoid waste of material, mix only the quantity required. Clean all spray equipment with solvent immediately after use. Allow part to cure two to four hours after final coat before handling. After curing for 24 hours, the coating can be rubbed out by hand to improve the finish. Do not use a machine for rubbing; it may cause burring.

Surface Preparation

If the flexible part has a coating that completely covers the substrate, no special priming is required. It only requires cleaning with a Silicone and Wax Remover and scuff sanding with 400-grit paper to remove gloss. The high bake elastomeric coating applied in the factory requires sanding to promote adhesion of the air dry service paints.