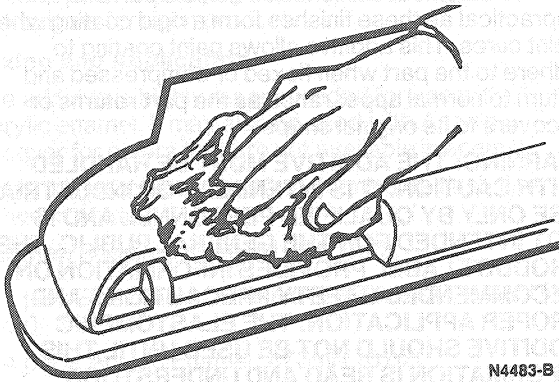


REPAIR (Continued)

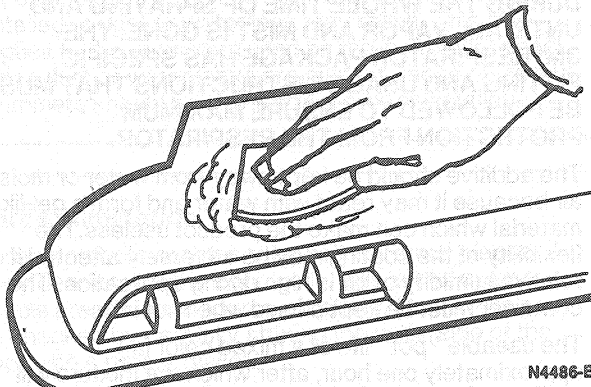
4. Wipe off or clean repair area with clean, dry cloth and blow off dust with an air gun.



N4483-B

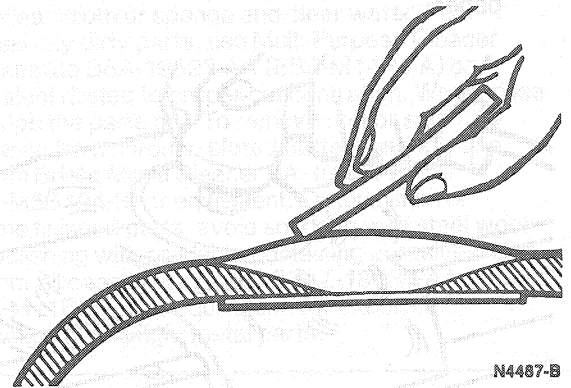
5. Using the 3M® Flexible Parts Repair Material part No. 05900 or equivalent, mix repair filler material. Carefully follow instructions on tubes and on kit container to ensure correct mixing and applications of repair material.

NOTE: To prevent air bubbles during mixing, the components should be scraped together with downward pressure and spread thinly on mixing board. Adhesive must be used within two minutes after mixing. Observe safety precautions when handling adhesive.



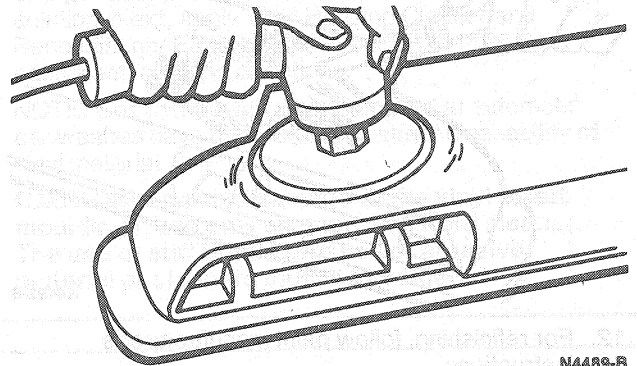
N4486-B

6. When restoring contour, apply sufficient material to overfill the area. Refer to package instruction if necessary. If voids, bubbles or low areas occur, mix more adhesive and apply to repair.



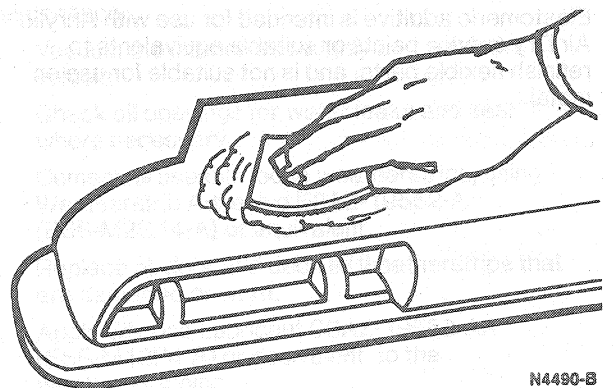
N4487-B

7. Allow the material to dry for 20-30 minutes at 60°-80° F. Check for low spots and apply additional filler, if needed.
8. When properly cured, sand repair area down to correct contour. Start with a No. 180-grit disc followed by a No. 240-grit paper disc.



N4488-B

9. Examine finished sanded repair and fill any bubbles, holes or low spots with additional adhesive.



N4489-B