

10-16 BODY AND TRIM

9. Install 2 nylon guides into the glass channel slots and snap the Mylar flocked glass run over the glass channel.

10. Lubricate the inside section of the retainer and division bar assembly with silicone lubricant. Place the retainer and division bar assembly over the nylon guides and slide over the glass channel.

11. Install the run assembly into the doorframe (front and top of door). Leave the last 6 in. (152mm) of run assembly next to the division bar hanging loose out of the door frame.

12. While holding the rear door glass, retainer, and division bar 90° from the door, insert the

retainer and division bar between the door belt weather-strip. Swing the glass inboard to the belt and install loosely in the door channel. The upper front corner of the glass should touch the beltline in this position.

➔ **Lubricate the belt and vent weather-strips with silicone lubricant or soapy solution for easier installation.**

13. Subassemble fixed rear window glass and weather-strip and install firmly into the rear of the door frame.

14. Set the main glass and retainer and division bar into position and install the top screw and

washer assembly. Make sure that the sealer at the screw head covers the hole for a tight seal.

15. Install the loose 6 in. of run assembly into the door frame and division bar. Install the remaining flocked run into the frame.

16. Install the retainer and division bar retaining screw.

17. Install the window glass inner stabilizer assembly with the retaining screw.

18. Install 2 glass-to-glass bracket rivets or use ¼ in. -20 x 1 bolts and nuts. Tighten the bolts to no more than 3–5 ft. lbs. (4–7 Nm).

19. Install the retainer assembly rear door glass. Run the front lower (front guide) with the upper bracket locked into the frame and loosely attach the bottom bracket to the front face of the door (hinge face) with the screw and washer assembly. Install the flocked run into the front guide. Lower the glass to make sure there is no binding. Tighten the screw and washer assembly.

20. Install the door watershield and trim panel.

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➔ See Figure 64

1. Remove the door trim panel and watershield.
2. Loosen the glass run retainer retaining screw and position the retainer forward.
3. Lower the glass to gain access to the 2 glass bracket rivets. Position a suitable block support between the door outer panel and the glass bracket to stabilize the glass during rivet removal.
4. Remove the center pins from the rivets using a drift punch. Drill out the remainder of the rivets using a ¼ in. diameter drill.

** WARNING

Do not attempt to pry out the rivets as damage to the glass could result.

5. Remove the glass.

To install:

6. Insert the glass into the door between the outer belt weather-strip and inner panel.
7. Position the glass into the doorframe and lower the window to align with the regulator bracket.
8. Install two ¼ in. blind rivets. Two ¼-20 x 1 in. screw, washer and nut assemblies can also be used. Tighten the screws to no more than 7–10 ft. lbs. (9–14 Nm).

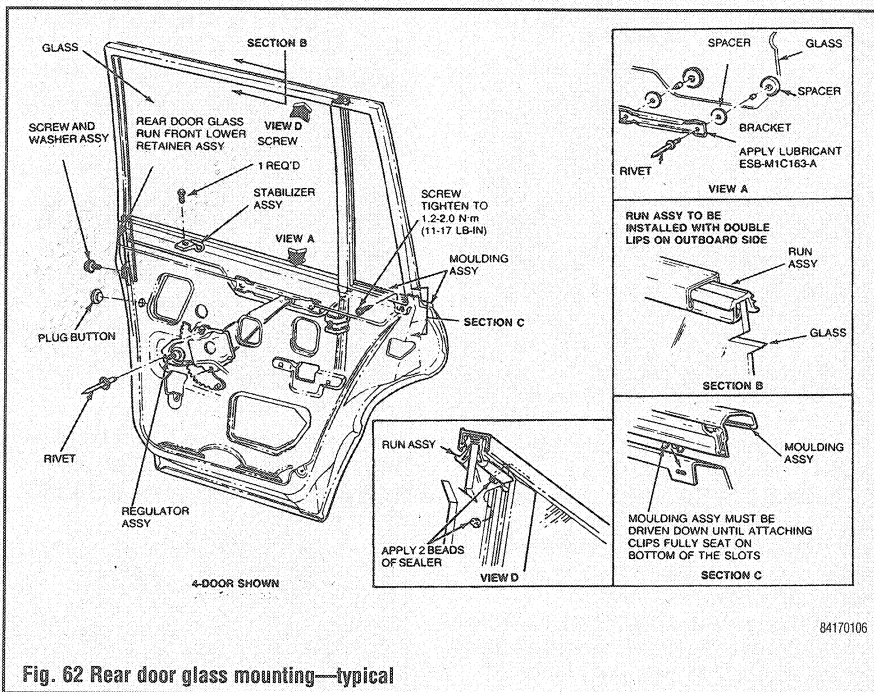


Fig. 62 Rear door glass mounting—typical

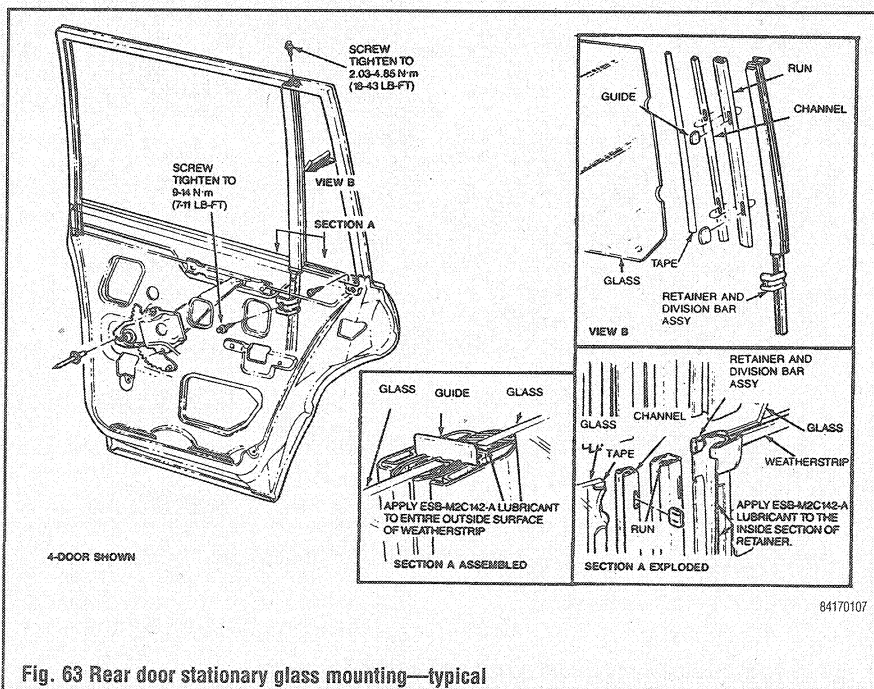


Fig. 63 Rear door stationary glass mounting—typical

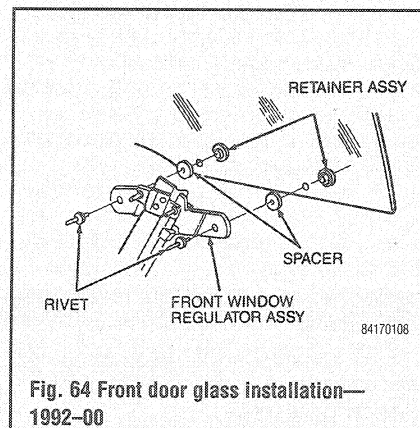


Fig. 64 Front door glass installation—1992-00