# **AUTOMATIC TRANSMISSION**

# Fluid Pan and Filter Service

## **REMOVAL & INSTALLATION**

Refer to Section 1 for transmission pan removal and filter service.

# **Neutral Safety Switch**

## **REMOVAL & INSTALLATION**

## 1988-91 Models Only

≈On 1992 and later models, the neutral safety switch is incorporated into the Manual Lever Position or Transmission Range MLP/TR sensor. Refer to the MLP/TR sensor procedure in this section.

The neutral safety switch is located on the transmission case above the manual lever.

- 1. Set the parking brake.
- 2. Place the selector lever in the manual **L** position.
  - 3. Remove the air cleaner assembly.
  - 4. Disconnect the negative battery cable.
- Disconnect the neutral safety switch electrical harness from the switch by lifting the harness straight up off the switch without side-to-side motion.
- Reach in the area of the left hand dash panel, using a 24 inch extension, universal adapter and socket tool T74P-77247-A or equivalent, and remove the neutral safety switch and O-ring.

# →Use of different tools could crush or puncture the walls of the switch.

## To install:

- 7. Install the neutral safety switch and new Oring using socket tool T74P–77247–A or equivalent.
- 8. Tighten the switch to 8–11 ft. lbs. (11–15 Vm)
- 9. Connect the neutral safety switch to the wiring harness.
  - 10. Connect the negative battery cable.
- 11. Check that the vehicle starts in the N or P position.

#### **ADJUSTMENT**

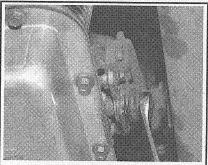
No adjustment is possible on the neutral safety switch.

# Manual Lever Position (MLP) Sensor/Transmission Range (TR) Sensor

#### **REMOVAL & INSTALLATION**

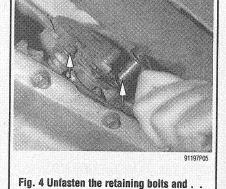
## **>** See Figures 1, 2, 3, 4 and 5

- 1. Disconnect the negative battery cable.
- 2. Raise and support the vehicle safely on jackstands.



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Fig. 1 Unfasten the nut for the manual control lever and . . .



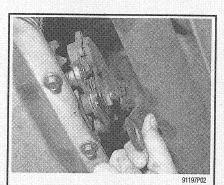


Fig. 2 . . . remove the lever from the sensor



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Fig. 5 . . . remove the sensor from the transmission

- 7. Attach the TR sensor electrical harness connector.
- 8. Use an alignment tool, such as the TR Sensor Alignment Tool T93P-70010-A, to align the TR sensor slots
- 9. Tighten the TR sensor bolts to 80–100 inch lbs. (9–11 Nm).
- 10. Position the manual control lever onto the TR sensor, then install the new lever nut to 22–26 ft. lbs. (30–35 Nm).
  - 11. Lower the vehicle
  - 12. Connect the negative battery cable.

#### ADJUSTMENT

## See Figure 6

⇒Park is the last detent when the manual control lever is full forward. Return 2 detents toward the output shaft for Neutral.

- 1. Position the manual control lever in **Neutral**.
- 2. Raise and safely support the vehicle.
- 3. Loosen the sensor retaining bolts.
- 4. Insert Gear Position Sensor Adjuster tool T93P-700 10-A or equivalent, into the slots.
- 5. Align all 3 slots on the MLP sensor with 3 tabs on the tool.
- 6. Tighten the attaching screws to 80–100 inch lbs. (9–11 Nm).
  - 7. Lower the vehicle.



Fig. 3 Detach the connector from the TR sensor

- 3. Place the transmission in Neutral.
- 4. Remove and discard the manual control lever nut, then remove the lever from the transmission.
- Detach the TR sensor electrical harness connector, remove the TR sensor retaining bolts, and then pull the TR sensor off the transmission case.

#### To install:

Position the TR sensor against the transmission case and loosely install the 2 retaining screws.